

# E-P HYREG® Series VY1

This hybrid regulator combines a regulator and a solenoid valve.

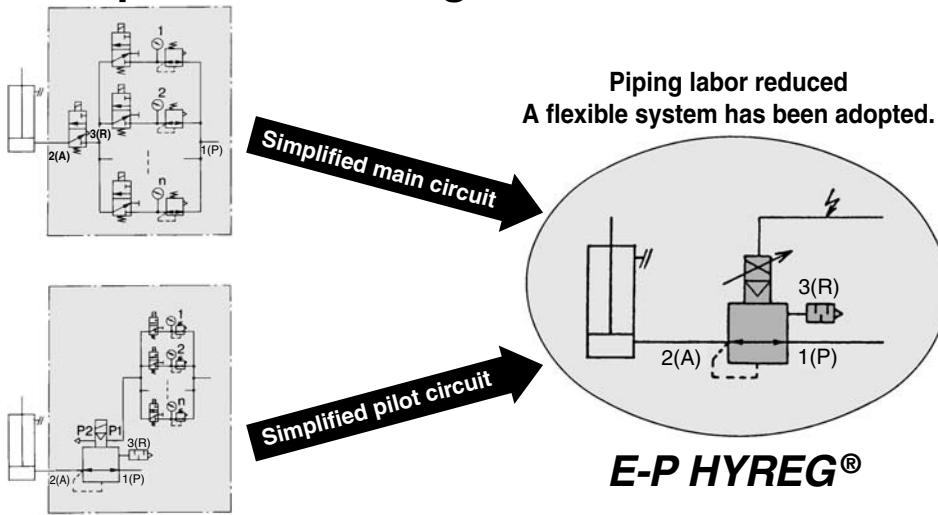
## Stepless control through electric signals

Port sizes M5 to 2 inches can be covered by combining an ultra-compact electro-pneumatic pilot valve and a 3 port high-capacity exhaust main regulator.



VY1D00 VY1400

## Simple circuit configuration



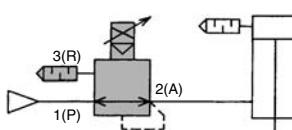
## Application example

Capable of performing multistage pressure control and stepless pressure control by varying the electrical signals.

### Cylinder Thrust Control

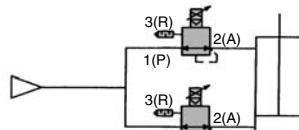
Tension control balancer

Example  
Auto balancer



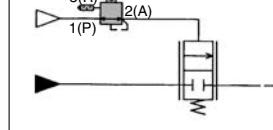
### Drive and Thrust Control

Cylinder behavior and pressurization control for peening and stamping  
Example  
Welding pressure control of spot welding gun cylinder  
Loading cylinder control



### Flow Control of Various Fluids

For remote control of another air operated valve



## Ease of handling

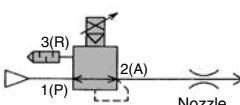
Having the amplifier built into the electro-pneumatic pilot valve, only an external power supply and signal (voltage, current) need to be connected.

## Manifold capable

Using the VVEXB/2/4 series, a maximum 10 station manifold is possible.

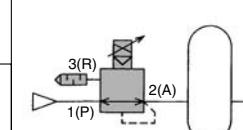
### Air Flow Control of Nozzle (Note)

Air blowing  
Air cooling



### Pressure Control of Tank

Automatic adjustments



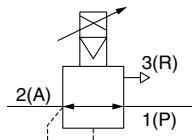
Note) Use for the sonic flow.

# Series VY1

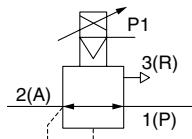


## JIS Symbol

Internal pilot



External pilot



## How to Order

**E-P HYREG**  
Maximum operating pressure: 0.9 MPa

**Pilot type**

0	Internal pilot
1	External pilot <small>Note)</small>

Note) Except body size D

**Power source/Command signal**

Symbol	Power source voltage DC	Command signal DC	Input impedance
Nil		1 to 5 V	67 kΩ
1	24 V	0 to 10V	10 kΩ
2		4 to 20 mA	120 Ω
3		0 to 20 mA	
5		1 to 5 V	67 kΩ
6	12 V	0 to 10 V	10 kΩ
7		4 to 20 mA	120 Ω
8		0 to 20 mA	

**Thread type**

Nil	Rc
F	G
N	NPT
T	NPTF

**Body size**

**Port size Rc**

**Option**

Mounting	Symbol	Symbol	Port 1(P), 2(A)	Port 3(R)	B (Bracket)	F (Foot)	G (Pressure gauge)	N (Silencer)	Applicable pilot valve <small>②</small>
Base mounted	D	00	Without sub-plate		—	—	—	—	VY1D00- □00 (3)
		M5	M5	—	—	—	●		
	B	00	Without sub-plate		—	●	—	—	
		M5	M5	—	—	●	—		
	2	01	1/8		—	—	●	●	
		00	Without sub-plate		—	—	●	●	
	4	01	1/8		—	—	●	●	
		02	1/4		—	—	—	●	
03		3/8		—	—	●	●		
04		1/2		—	—	—	●		
Body ported	A	M5	M5	● (1)	● (1)	—	—	—	VY1B00- □00 (3)
		01	1/8	● (1)	● (1)	●	●		
		02	1/4	—	—	—	●		
	3	02	1/4	●	—	●	●		
		03	3/8	—	—	●	●		
		04	1/2	●	—	●	●		
	5	04	1/2	—	—	●	●		
		06	3/4	●	—	●	●		
		10	1	—	—	●	●		
	7	10	1	●	—	●	●	●	
12		1 1/4	1 1/4	●	—	●	●		
14		1 1/2	2	●	—	●	●		
20		2	—	—	●	●	●		

Note 1) Only bracket or foot may be mounted.

Note 2) When replacing the pilot valve, it may not satisfy characteristics such as accuracy, etc. Confirm the product works under the operating conditions before using. If SMC is requested to repair the product, SMC confirms whether characteristics are satisfied.

Note 3) □ in the applicable pilot valve part number is designated for the power source/command signal.

## Standard Specifications

Model	VY1D00	VY1A0 <sup>0</sup> <sub>1</sub>	VY1B0 <sup>0</sup> <sub>1</sub>	VY110 <sup>0</sup> <sub>1</sub>	VY120 <sup>0</sup> <sub>1</sub>	VY130 <sup>0</sup> <sub>1</sub>	VY140 <sup>0</sup> <sub>1</sub>	VY150 <sup>0</sup> <sub>1</sub>	VY170 <sup>0</sup> <sub>1</sub>	VY190 <sup>0</sup> <sub>1</sub>
Port size	Port	M5	M5	M5	01	01	02	01	02	02
	1(P)									
	2(A)	M5	M5	1/8	1/8	1/4	1/8	1/4	1/2	1/4
	3(R)									
Mass (kg) <sup>(1)</sup>	0.11	0.16	0.19	0.25	0.35	0.55	0.75	1.5	2	4
Hysteresis <sup>(2)</sup>	0.009 MPa			0.023 MPa			0.027 MPa		0.045 MPa	
Sensitivity <sup>(2)</sup>	0.005 MPa			0.009 MPa			0.014 MPa		0.018 MPa	
Repeatability <sup>(2)</sup>	± 0.005 MPa			± 0.009 MPa			± 0.009 MPa		± 0.018 MPa	
Response time <sup>(2)</sup>	10 ms				30 ms					
Fluid						Air				
Ambient and fluid temperature						0 to 50°C (No condensation)				
Maximum operating pressure						0.9 MPa				
Regulating pressure range						0.05 to 0.84 MPa (Supply pressure 0.9 MPa)				
External pilot pressure	— (Direct operated)					Set pressure + 0.04 to 0.9 MPa (VY1□01)				
Command signal <sup>(3)</sup>				1 to 5 VDC, 0 to 10 VDC, 4 to 20 mA DC, 0 to 20 mA DC						
Power supply				12 VDC ±10%, 24 VDC ±10%, 1.8 W or less						
Electrical entry				DIN terminal						
Applicable cable				Cable O.D. ø4 to 6.5						
Bleed air flow (Port P2)				When not operating: Zero, When operating: 10 ℥/min (ANR) (Supply pressure 0.88 MPa)						
Installation				Universal						
Lubrication				Not required <sup>(4)</sup>						

 Note 1) The mass of the base mounting type (D/B/2/4 size) with sub-plate is indicated.

Note 2) All property values indicate maximum values.

Note 3) Cut off the command signal when the pressure control on the outlet side is not required, such as when the line is temporarily halted, etc.

Refer to Specific Product Precautions on page 17.

Note 4) To lubricate the outlet side of "VY", use "VY" as an external pilot. Avoid lubrication to the pilot air.

Note 5) The non-lubricated specification is not applicable to these models.

Note 6) The service life is approximately 4000 to 5000 operating hours. (When using AF + AFM)

This may be approximately 3000 hours with ultra-dry air (dew point -40°C or equivalent).

## Option

Description	Part no.										
	VY1D00	VY1A0 <sup>0</sup> <sub>1</sub>	VY1B0 <sup>0</sup> <sub>1</sub>	VY110 <sup>0</sup> <sub>1</sub>	VY120 <sup>0</sup> <sub>1</sub>	VY130 <sup>0</sup> <sub>1</sub>	VY140 <sup>0</sup> <sub>1</sub>	VY150 <sup>0</sup> <sub>1</sub>	VY170 <sup>0</sup> <sub>1</sub>	VY190 <sup>0</sup> <sub>1</sub>	
Bracket (With bolt, washer)	B	—	VEXA-18-2A	—	VEX1-18-1A	—	VEX3-32A	—	VEX5-32A	VEX7-32A	VEX9-32A
	F	—	VEXA-18-3A	—	VEX1-18-2A	—	—	—	—	—	—
Pressure gauge	G	—	—	G27-10-R1-X207	G27-10-01	G36-10-01	—	—	G46-10-01	—	—
Pilot EXH port silencer	N	AN120-M5	—	—	AN120-M5	AN101-01	AN120-M5	—	AN210-02	—	—

## Sub-plate and Base Gasket Part No.

Valve size	D	B																
Sub-plate	VEXD-5 (Port size: M5)	<p style="text-align: center;"><b>VEXB-2-2</b> <input type="text"/> <input type="text"/> P</p> <p style="text-align: center;">Port size <input type="text"/></p> <table border="1" style="margin-left: auto; margin-right: auto;"> <tr><td>Symbol</td><td>Port size</td></tr> <tr><td>A</td><td>M5</td></tr> <tr><td>B</td><td>1/8</td></tr> </table> <p style="text-align: center;">Thread type <input type="text"/></p> <table border="1" style="margin-left: auto; margin-right: auto;"> <tr><td>Symbol</td><td>Thread type</td></tr> <tr><td>Nil</td><td>Rc</td></tr> <tr><td>F</td><td>G</td></tr> <tr><td>N</td><td>NPT</td></tr> <tr><td>T</td><td>NPTF</td></tr> </table>	Symbol	Port size	A	M5	B	1/8	Symbol	Thread type	Nil	Rc	F	G	N	NPT	T	NPTF
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B	1/8																	
Symbol	Thread type																	
Nil	Rc																	
F	G																	
N	NPT																	
T	NPTF																	
Base gasket	VEXD-7      VEXB-4-1																	

Valve size	2	4																																		
Sub-plate	<p style="text-align: center;"><b>VEX1-9-1</b> <input type="text"/> <input type="text"/> P</p> <p style="text-align: center;">Port size <input type="text"/></p> <table border="1" style="margin-left: auto; margin-right: auto;"> <tr><td>Symbol</td><td>Port size</td></tr> <tr><td>A</td><td>1/8</td></tr> <tr><td>B</td><td>1/4</td></tr> </table> <p style="text-align: center;">Thread type <input type="text"/></p> <table border="1" style="margin-left: auto; margin-right: auto;"> <tr><td>Symbol</td><td>Thread type</td></tr> <tr><td>Nil</td><td>Rc</td></tr> <tr><td>F</td><td>G</td></tr> <tr><td>N</td><td>NPT</td></tr> <tr><td>T</td><td>NPTF</td></tr> </table>	Symbol	Port size	A	1/8	B	1/4	Symbol	Thread type	Nil	Rc	F	G	N	NPT	T	NPTF	<p style="text-align: center;"><b>VEX4-2A-</b> <input type="text"/> <input type="text"/> P</p> <p style="text-align: center;">Port size <input type="text"/></p> <table border="1" style="margin-left: auto; margin-right: auto;"> <tr><td>Symbol</td><td>Port size</td></tr> <tr><td>A</td><td>1/4</td></tr> <tr><td>B</td><td>3/8</td></tr> <tr><td>C</td><td>1/2</td></tr> </table> <p style="text-align: center;">Thread type <input type="text"/></p> <table border="1" style="margin-left: auto; margin-right: auto;"> <tr><td>Symbol</td><td>Thread type</td></tr> <tr><td>Nil</td><td>Rc</td></tr> <tr><td>F</td><td>G</td></tr> <tr><td>N</td><td>NPT</td></tr> <tr><td>T</td><td>NPTF</td></tr> </table>	Symbol	Port size	A	1/4	B	3/8	C	1/2	Symbol	Thread type	Nil	Rc	F	G	N	NPT	T	NPTF
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Base gasket	VEX1-11-2      VEX4-4																																			

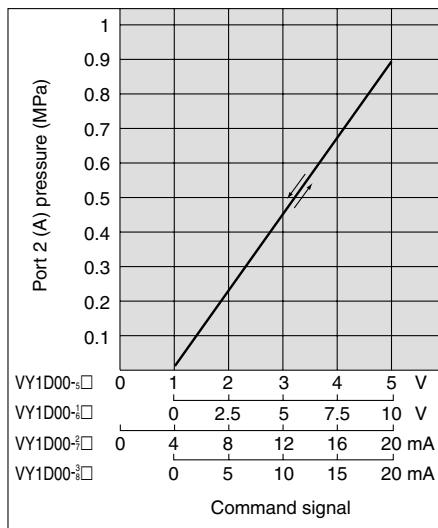
# Series VY1

## Characteristics

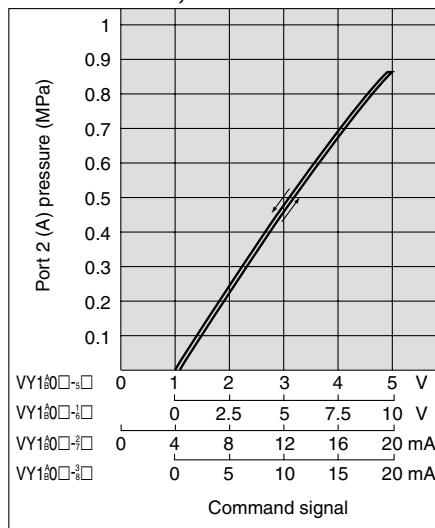
### Command Signal — Outlet Pressure Characteristics (Characteristics of pressure setting)

Port 1(P) Pressure 0.9 MPa

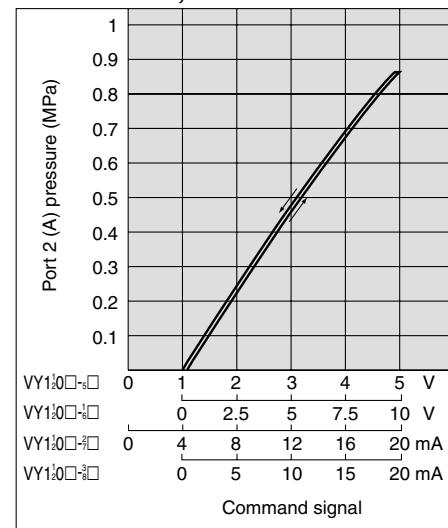
**VY1D00**



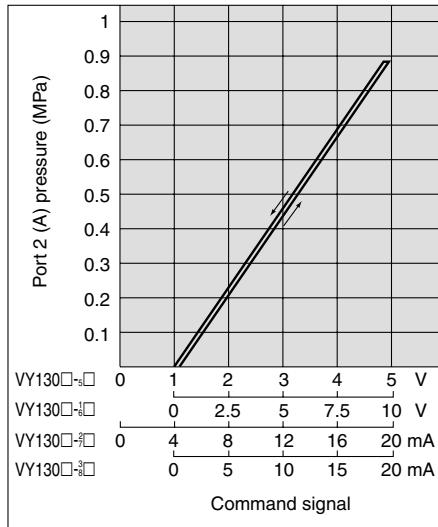
**VY1A00/1A01, VY1B00/1B01**



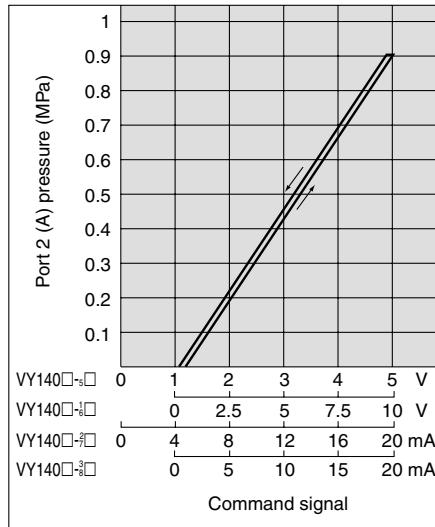
**VY1100/1101, VY1200/1201**



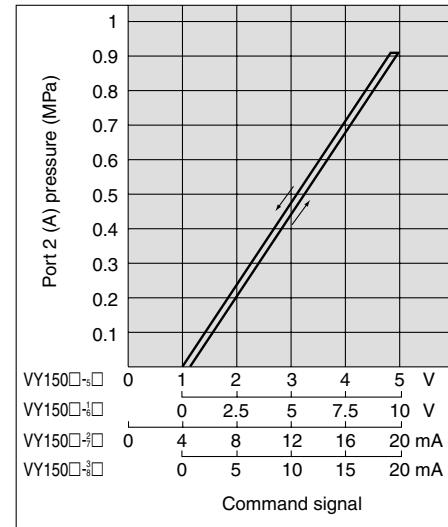
**VY1300/1301**



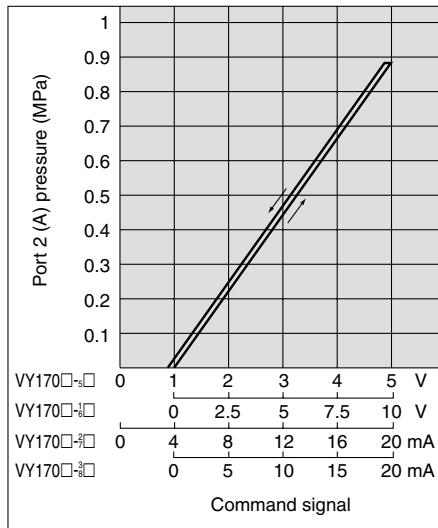
**VY1400/1401**



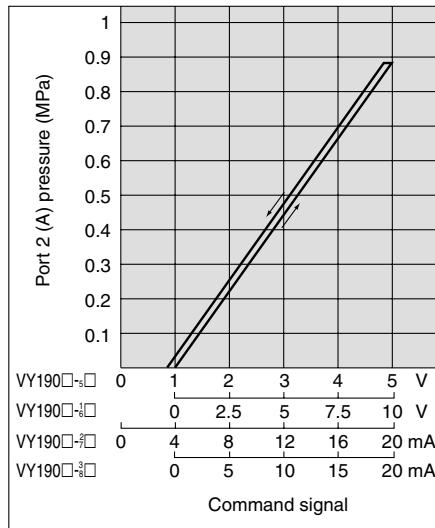
**VY1500/1501**



**VY1700/1701**



**VY1900/1901**



Command signal voltage (current) for starting the operation of a pilot valve VY1D00 (direct operated)  
(There is dispersion in the following range)

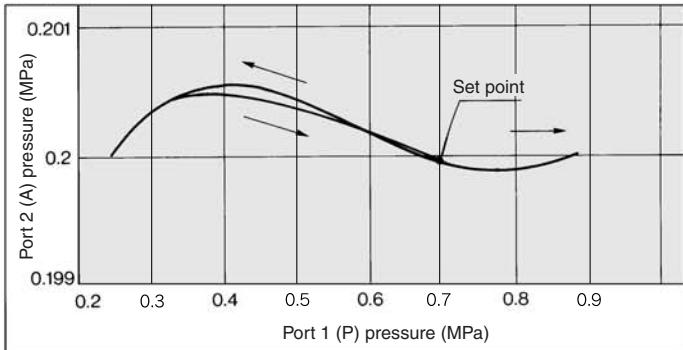
Symbol <sup>(1)</sup>	Input signal	Operation start range
<b>Nil, 5</b>	1 to 5 VDC	0.93 to 1.07 VDC
<b>1, 6</b>	0 to 10 VDC	0.01 to 0.1 VDC
<b>2, 7</b>	4 to 20 mA DC	3.7 to 4.3 mA DC
<b>3, 8</b>	0 to 20 mA DC	0.02 to 0.2 mA DC

Note 1) Enter symbols above □ in VY1D00-□\*\*. □ indicates power supply and a command signal.

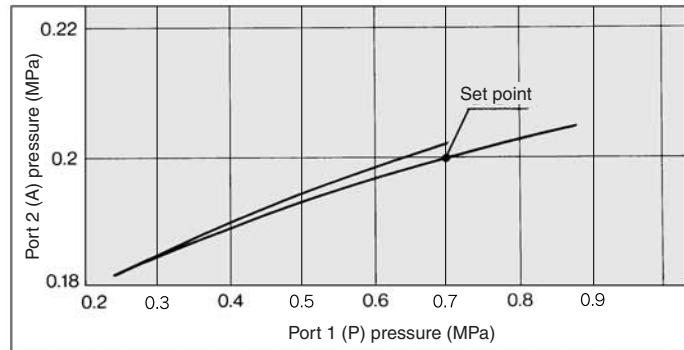
Note 2) Other body sizes add the dispersion on the above data when the main valve activates.

## Pressure Characteristics

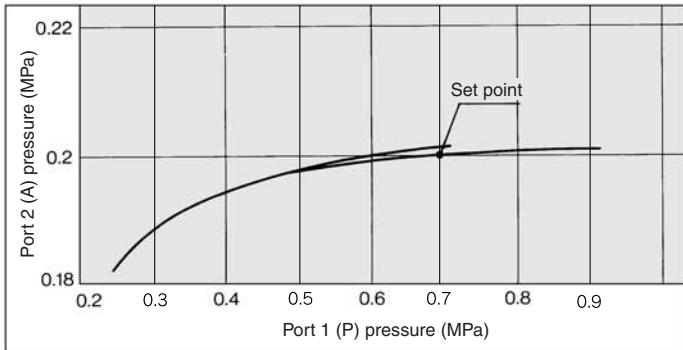
**VY1D00**



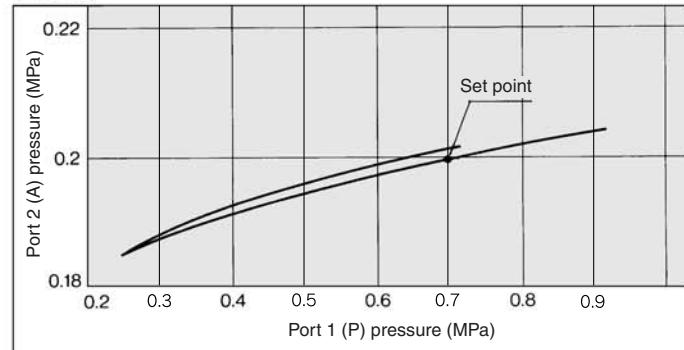
**VY1A0<sup>0</sup> / 1B0<sup>0</sup>**



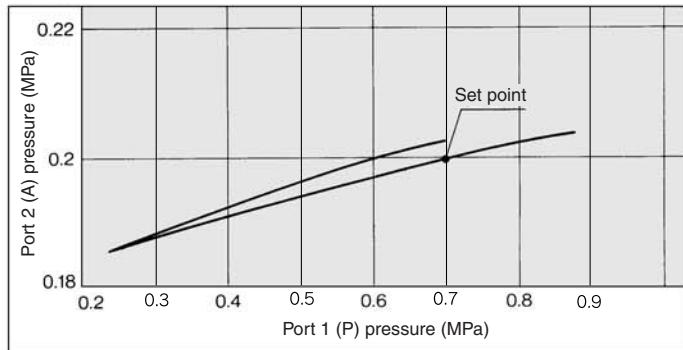
**VY110<sup>0</sup> / 120<sup>0</sup>**



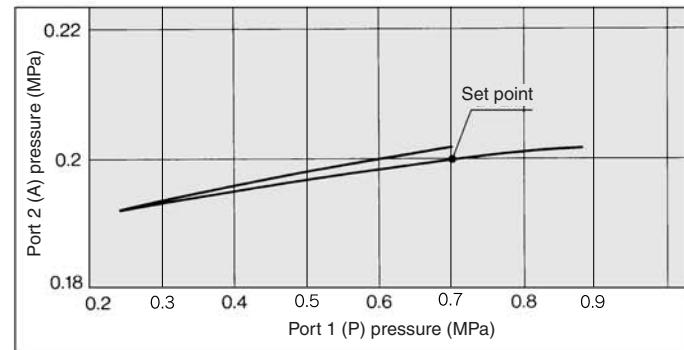
**VY130<sup>0</sup>**



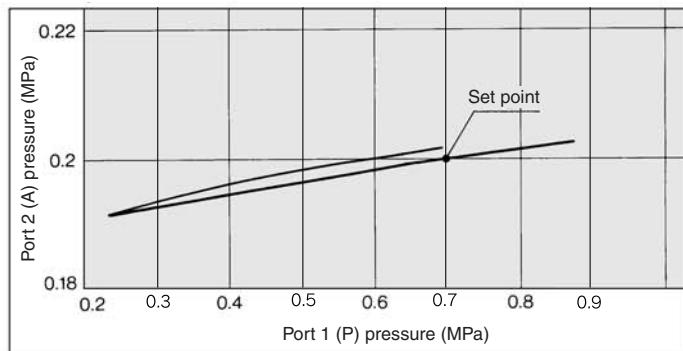
**VY140<sup>0</sup>**



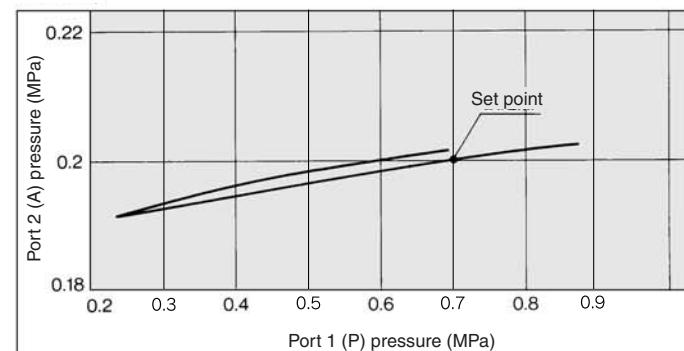
**VY150<sup>0</sup>**



**VY170<sup>0</sup>**



**VY190<sup>0</sup>**

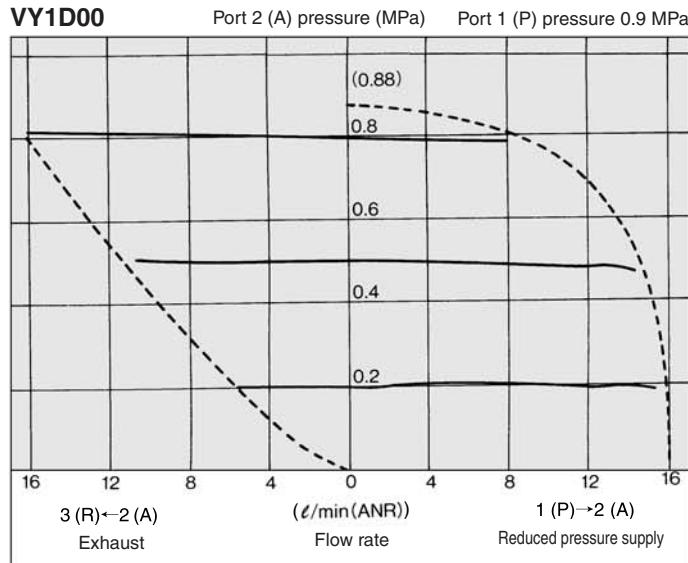


# Series VY1

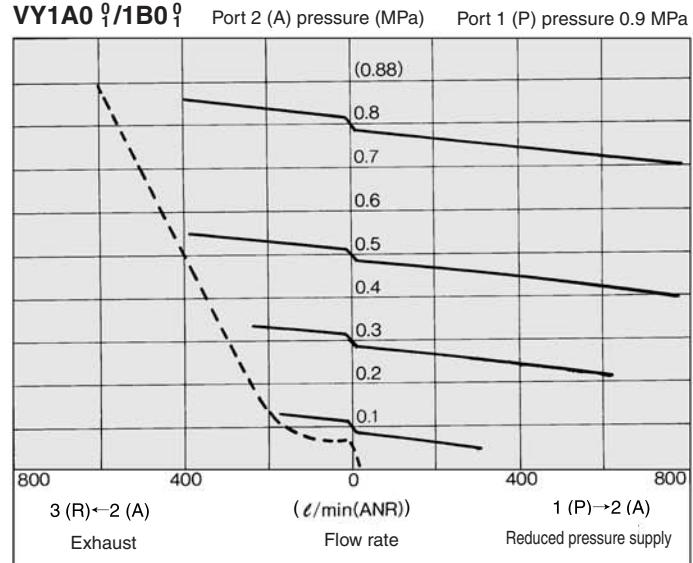
## Characteristics

### Flow Characteristics

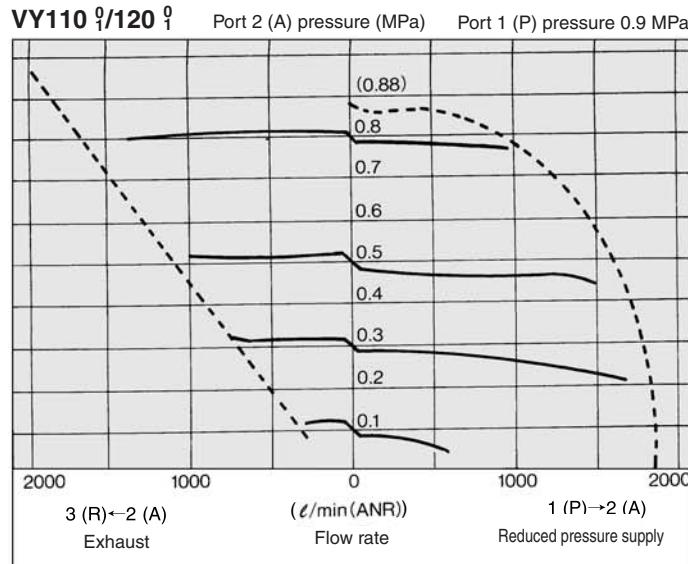
**VY1D00**



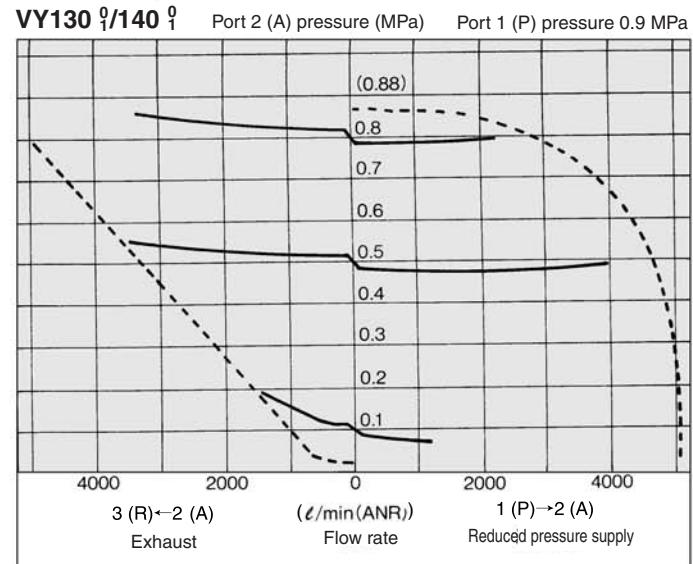
**VY1A0 0/1B0 0**



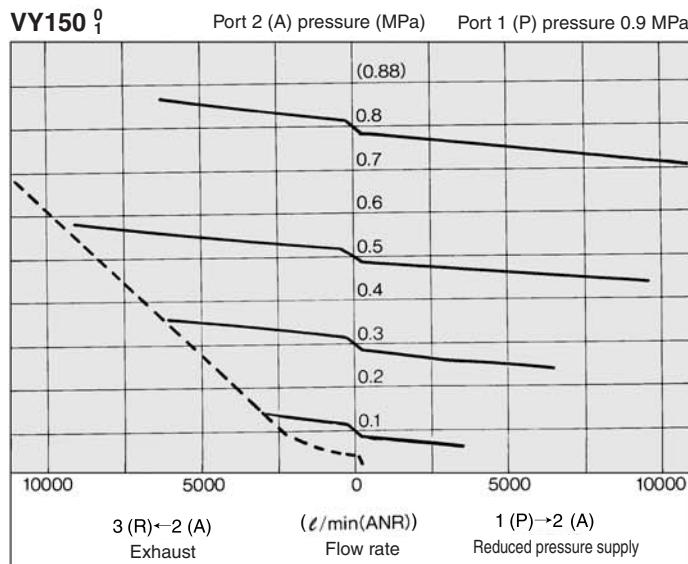
**VY110 0/120 0**



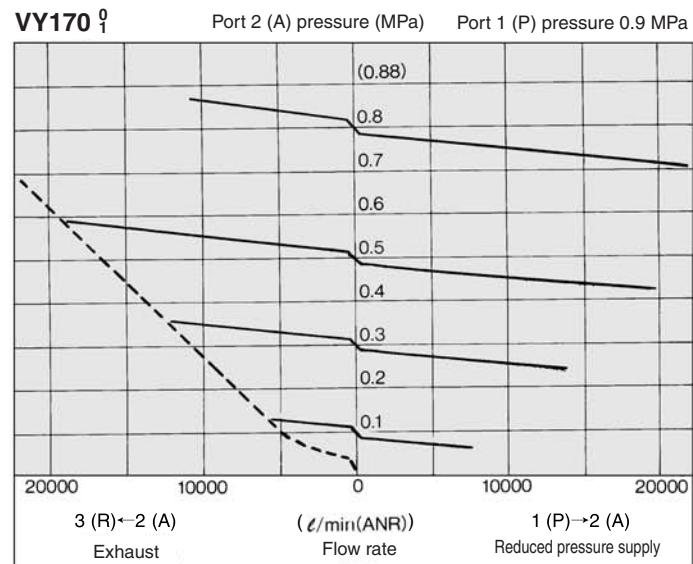
**VY130 0/140 0**

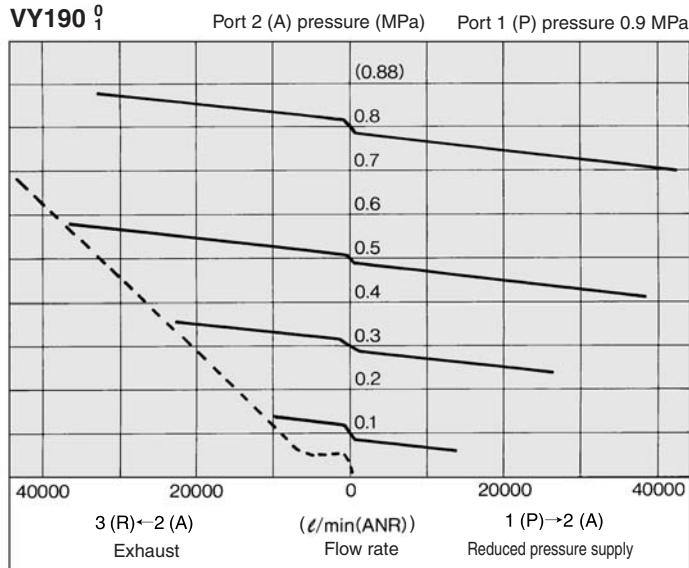


**VY150 0**



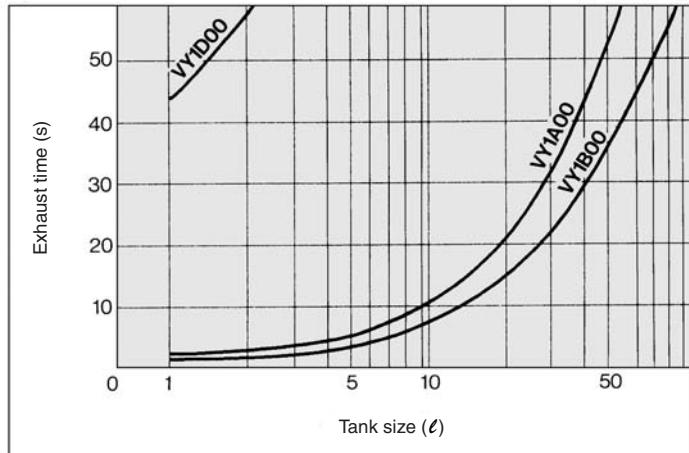
**VY170 0**



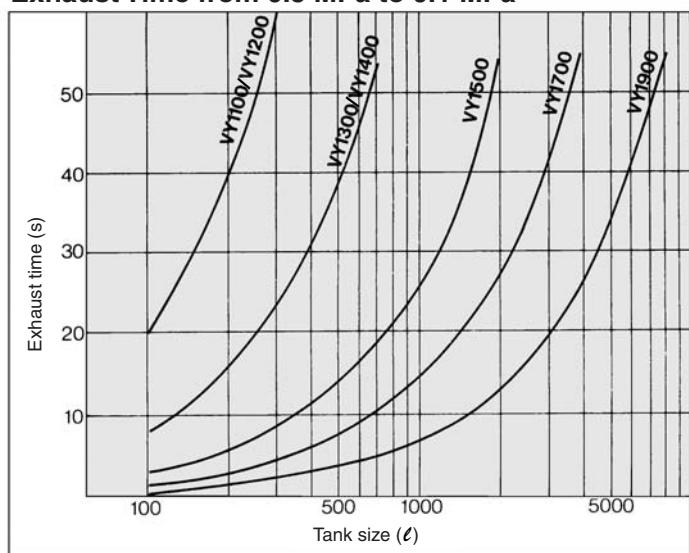


### Exhaust Time

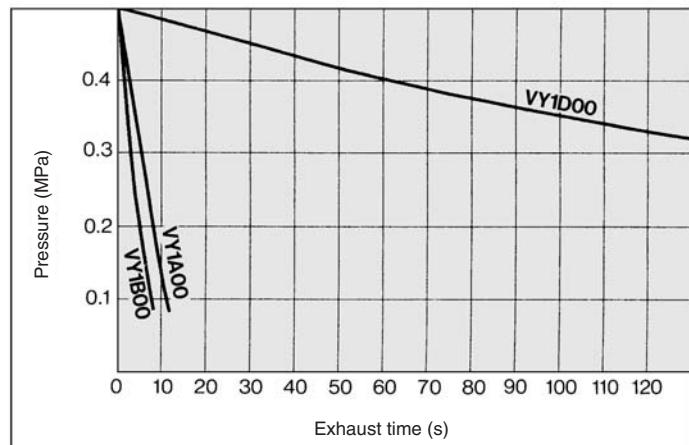
#### 1. Exhaust Time from 0.5 MPa to 0.1 MPa



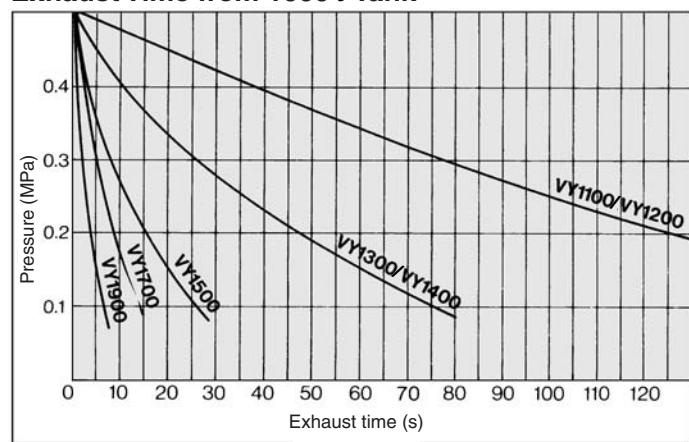
#### Exhaust Time from 0.5 MPa to 0.1 MPa



#### 2. Exhaust Time from 10 l Tank



#### Exhaust Time from 1000 l Tank



#### 3. Exhaust time from optional pressure point

Ex.] Using VY1500, lower the 500 l tank pressure from 0.4 to 0.1.

a) If describing the above graph in accordance with graphs, the exhaust time is read;  $27 - 3 = 24$  s.

b) Then, to convert the time into one from a 500 l tank.

$$t = \frac{\text{Tank capacity}}{1000} \times \text{[Read exhaust time]}$$

$$= \frac{500}{1000} \times 24$$

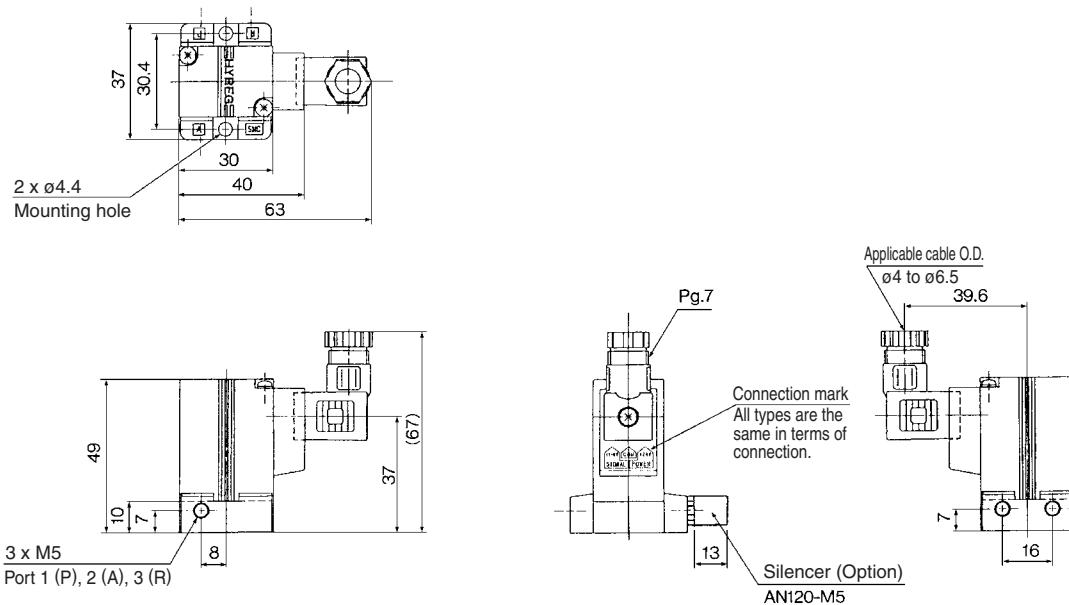
$$\cong 12$$

Then, the result is 12 s.

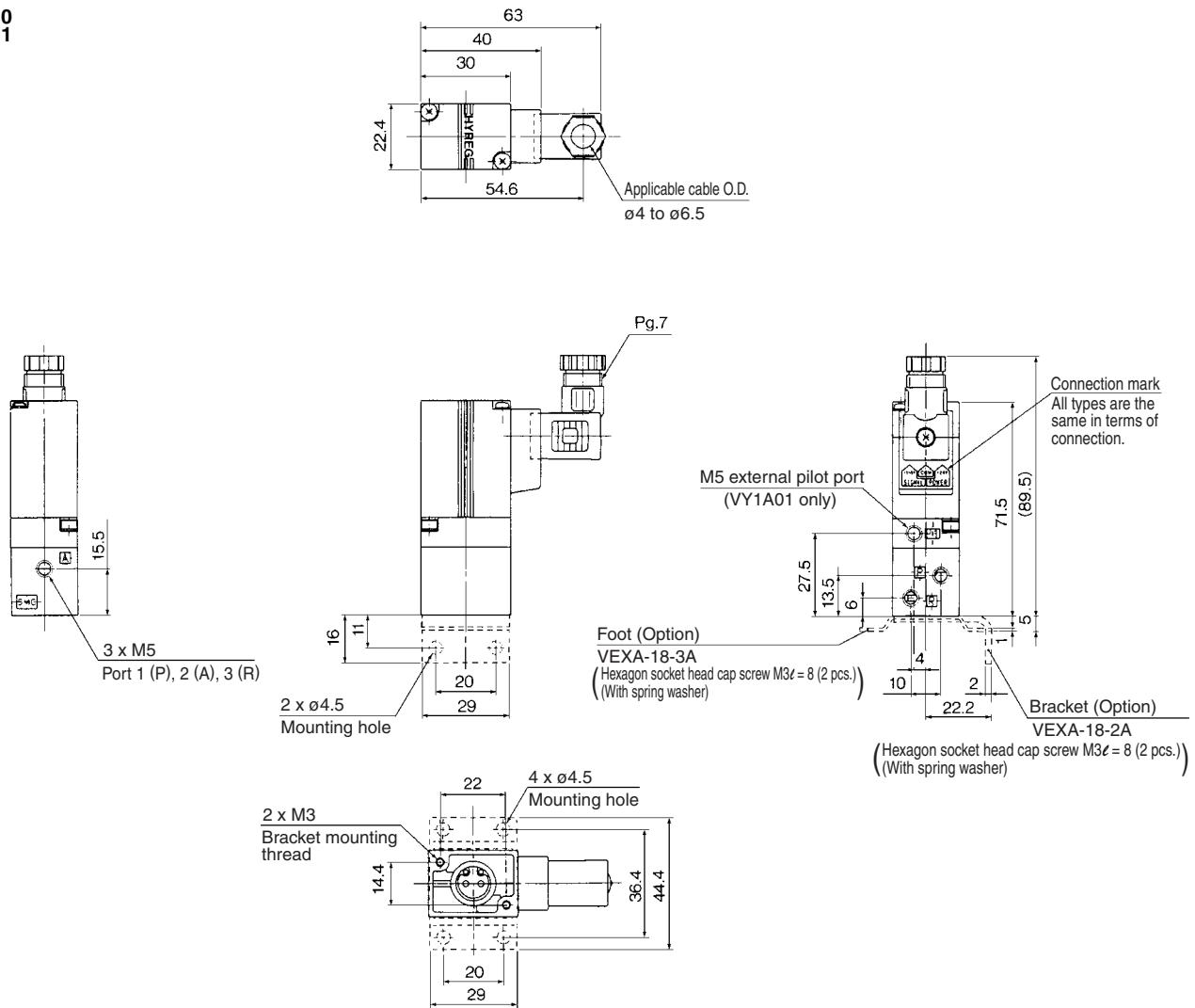
# Series VY1

## Dimensions

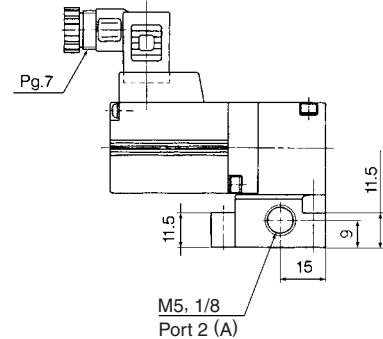
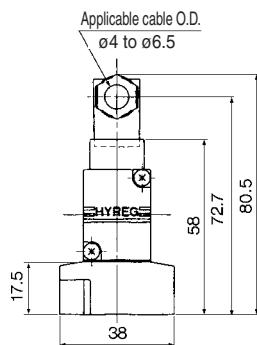
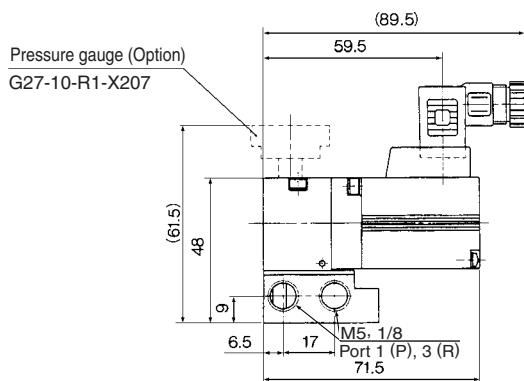
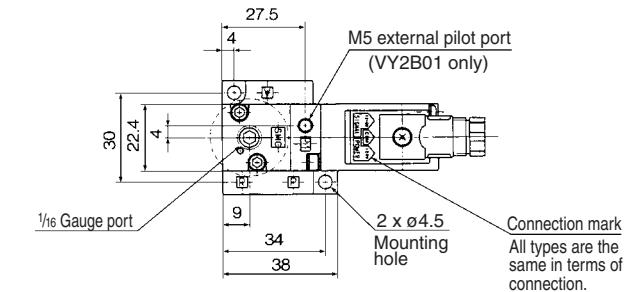
### VY1D00



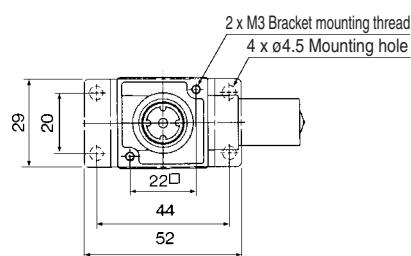
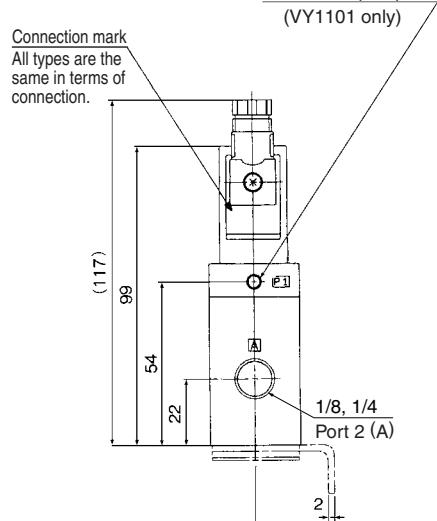
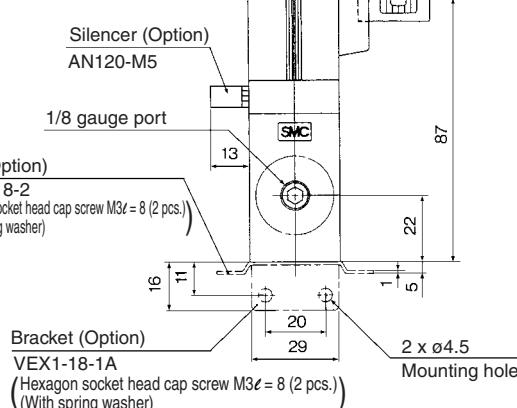
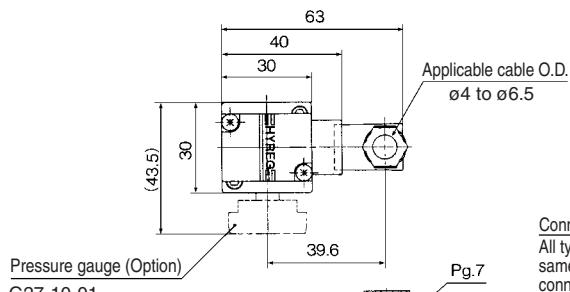
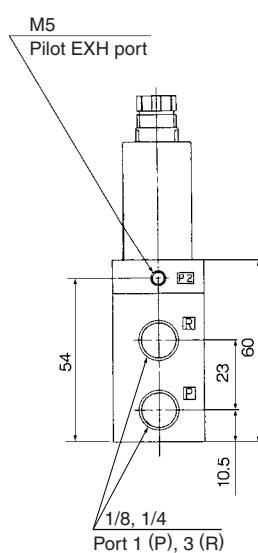
### VY1A01



**VY1B0<sub>1</sub><sup>0</sup>**



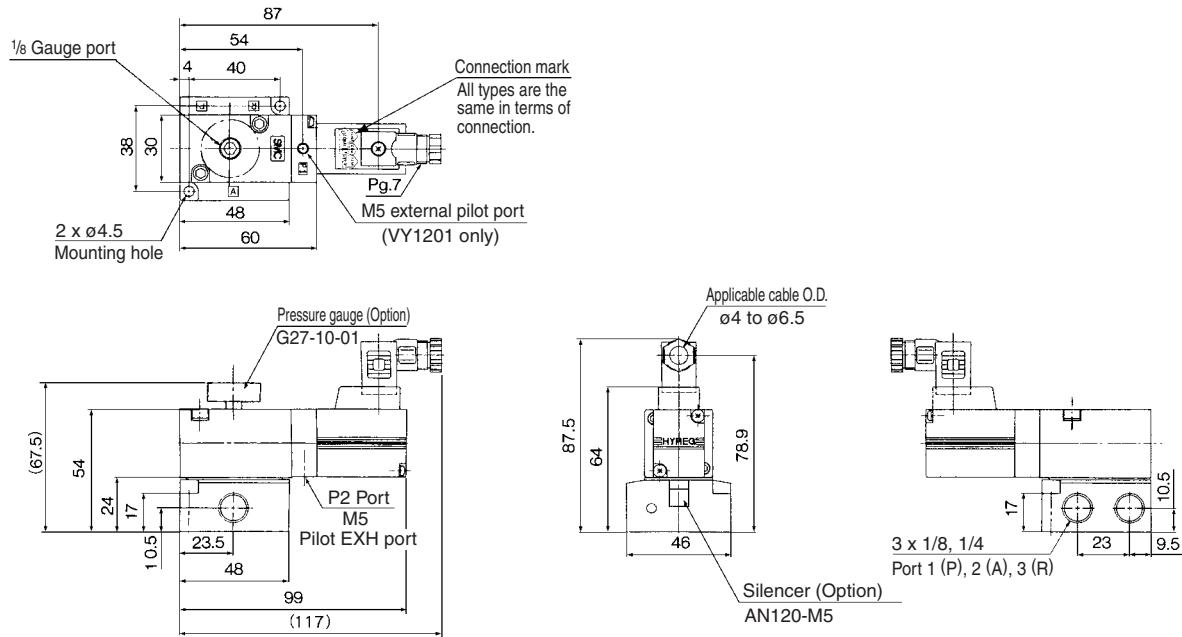
**VY110<sub>1</sub><sup>0</sup>**



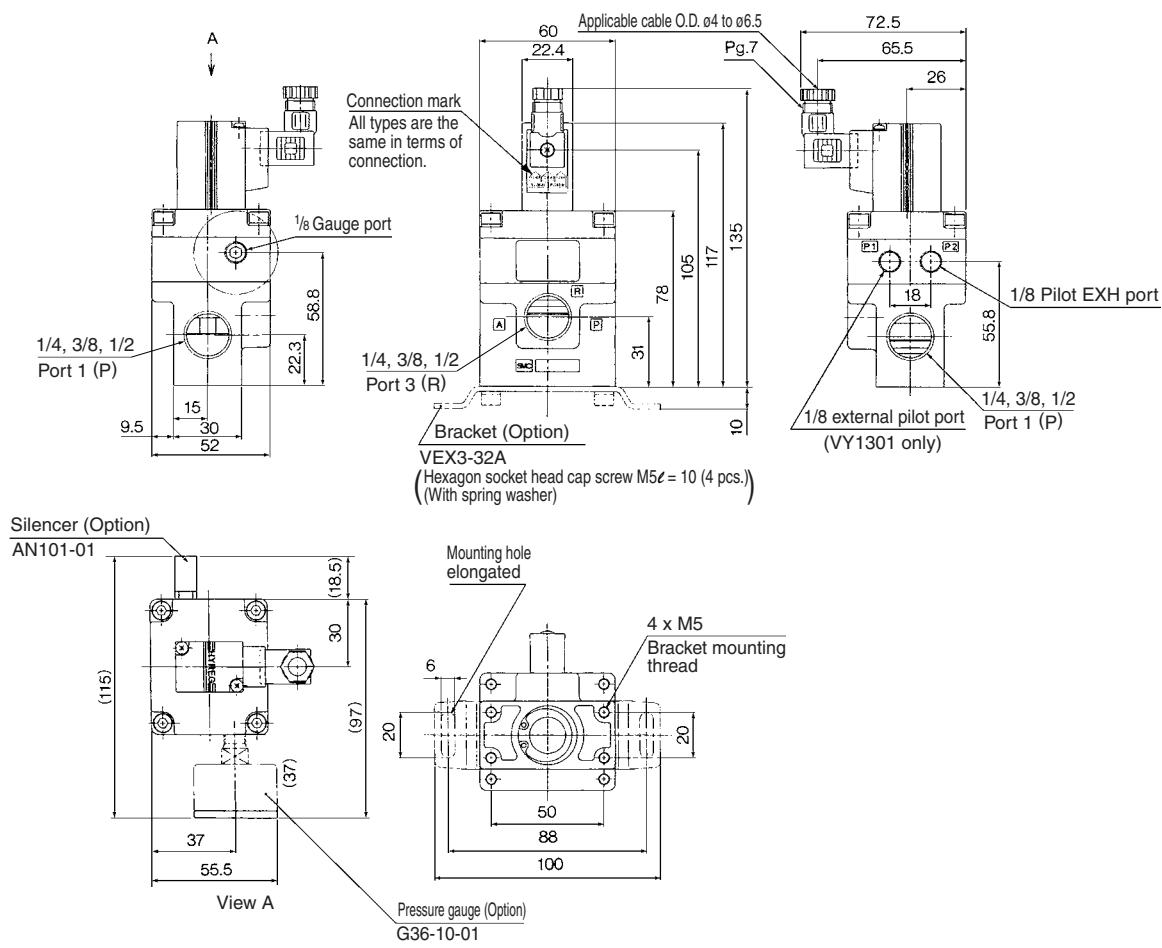
# Series VY1

## Dimensions

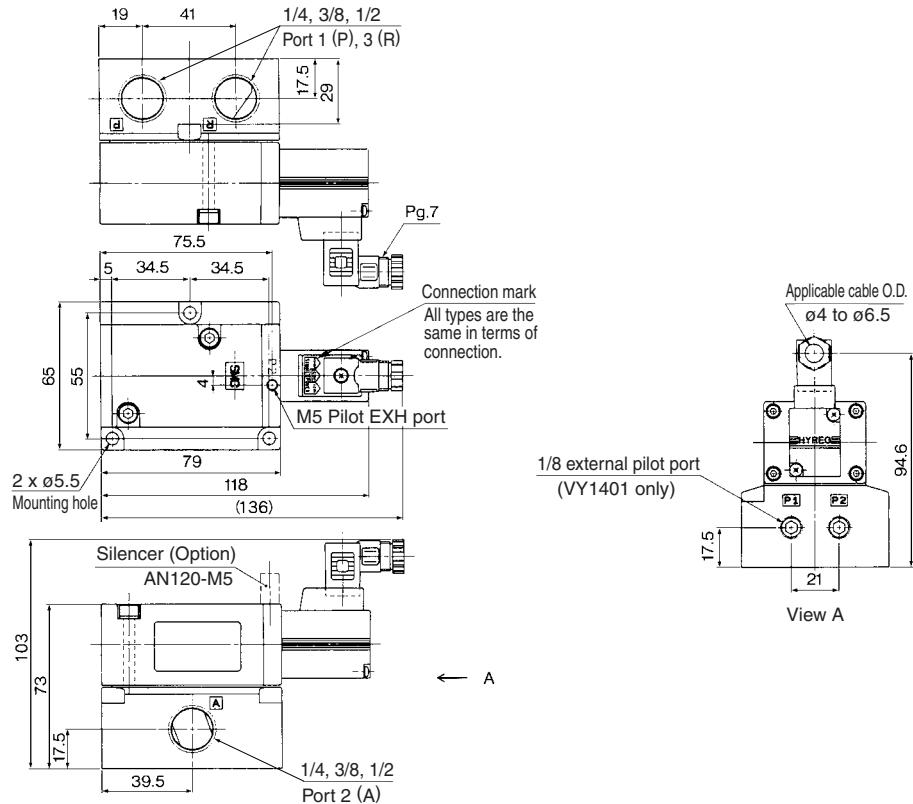
### VY120<sup>0</sup><sub>1</sub>



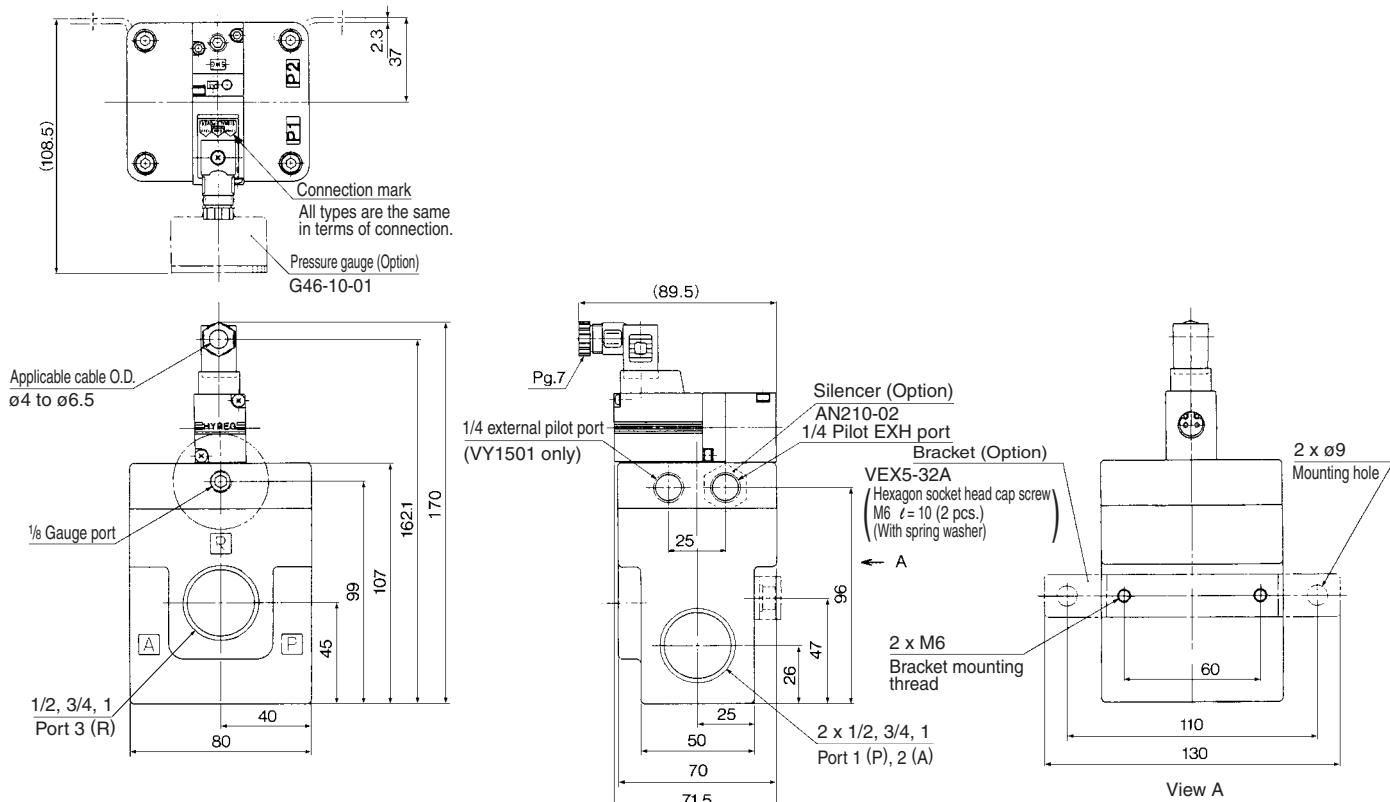
### VY130<sup>0</sup><sub>1</sub>



**VY140<sub>1</sub>**



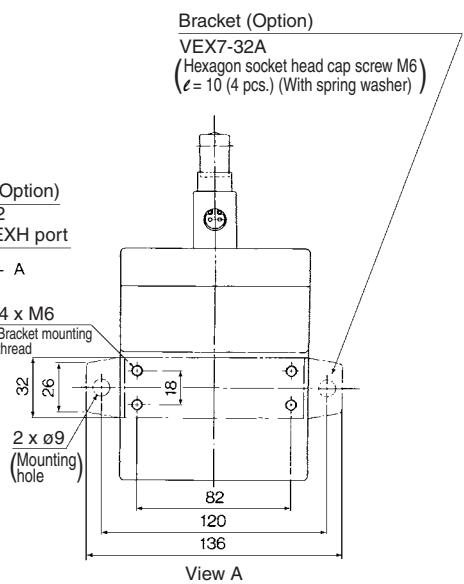
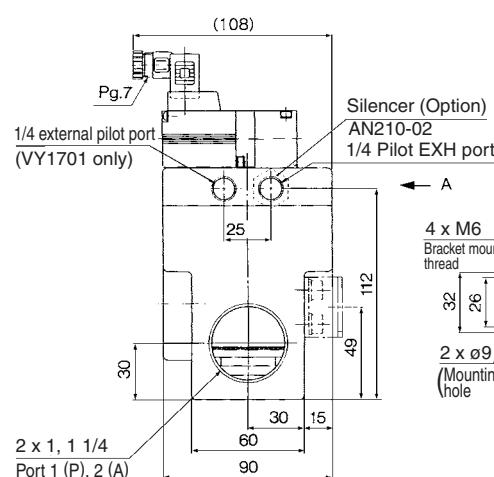
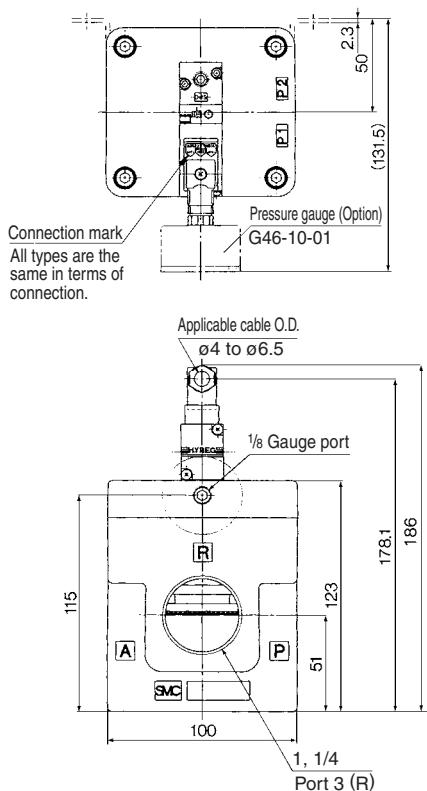
**VY150<sub>1</sub>**



# Series VY1

## Dimensions

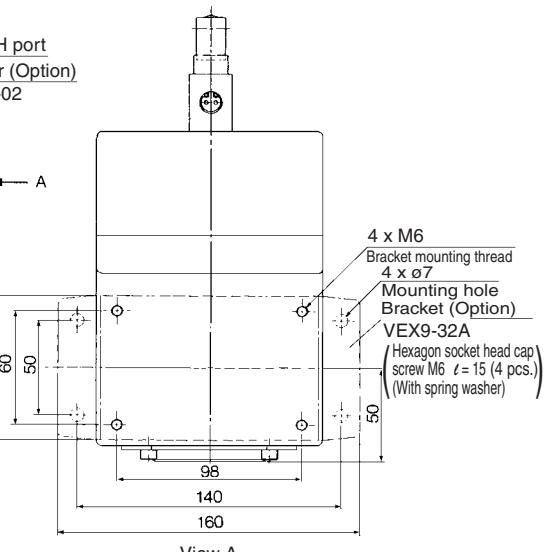
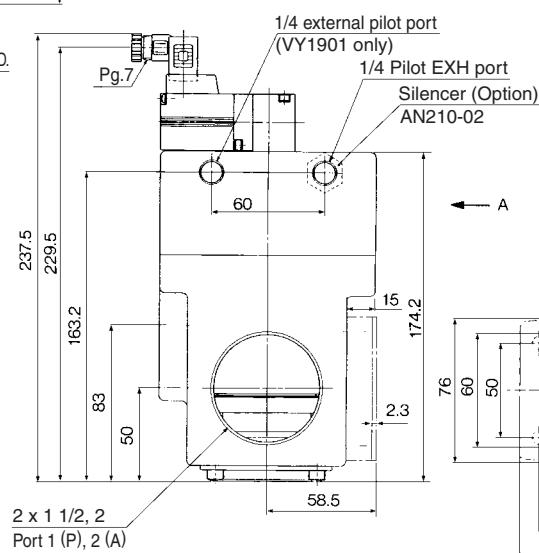
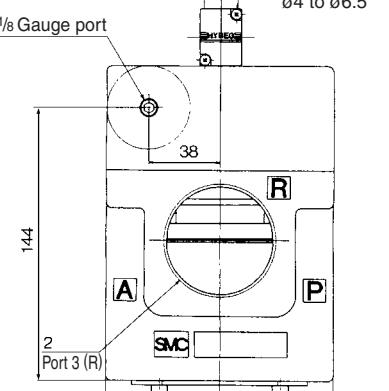
### VY170<sub>1</sub>



### VY190<sub>1</sub>

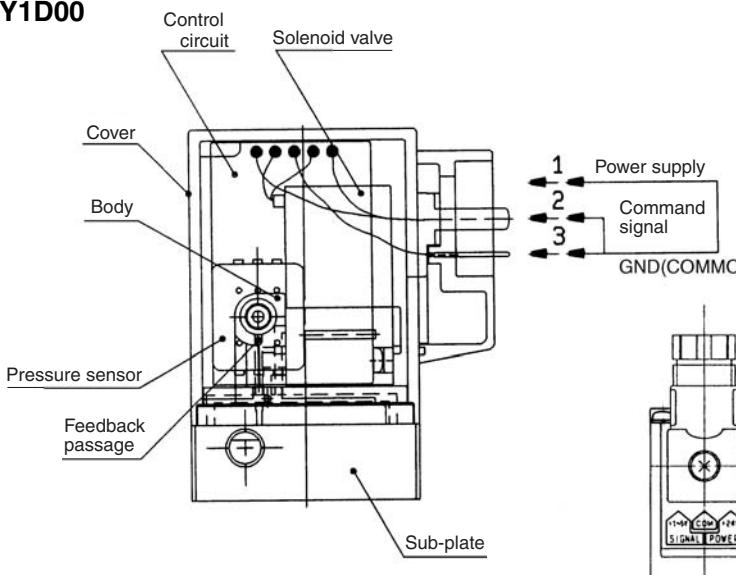
Connection mark  
All types are the same in terms of connection.

Pressure gauge (Option)  
G46-10-01



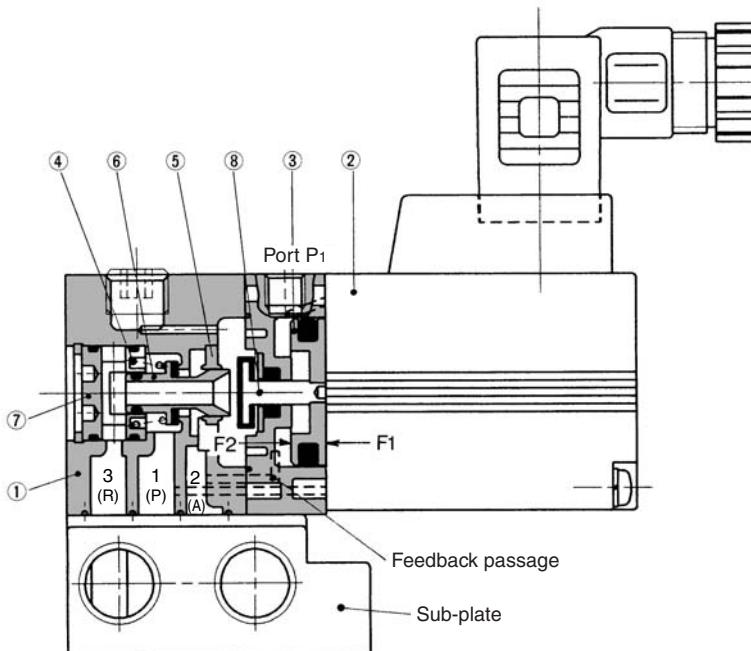
## Construction/Component Parts/Working Principle

### VY1D00



The VY2D00, which is the smallest direct drive, consists of a solenoid, pressure sensor, control circuit, body cover, and a sub plate. The type with sub-plate can be used alone, and the type without sub-plate can also be used as a pilot valve.

### VY1A0<sup>0</sup>, VY1B0<sup>0</sup> (Pilot valve: VY1D00-□00)

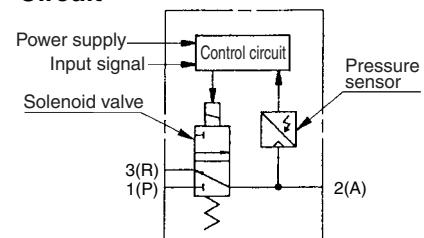


### Working principle

- When the command signal is below 1 VDC, (refer to page 4) the solenoid valve is inactive, and the port 2(A) pressure is zero.
- When a command signal between 1 and 5 VDC is provided, the solenoid is activated.
- The port 2(A) pressure is fed back to the control circuit by the pressure sensor.
- The control circuit compares the feedback signal with the size of the command signal that was provided, and:
  - If the feedback signal is smaller, current is supplied to the solenoid valve to raise the port 2(A) pressure [from 1(P) to 2(A)].
  - If the feedback signal is greater, current is not supplied to valve to reduce the port 2(A) pressure [from 2(A) to 3(R)].

The above processes 1) and 2) are repeated at high speeds to set the port 2(A) pressure.

### Circuit



### Working principle

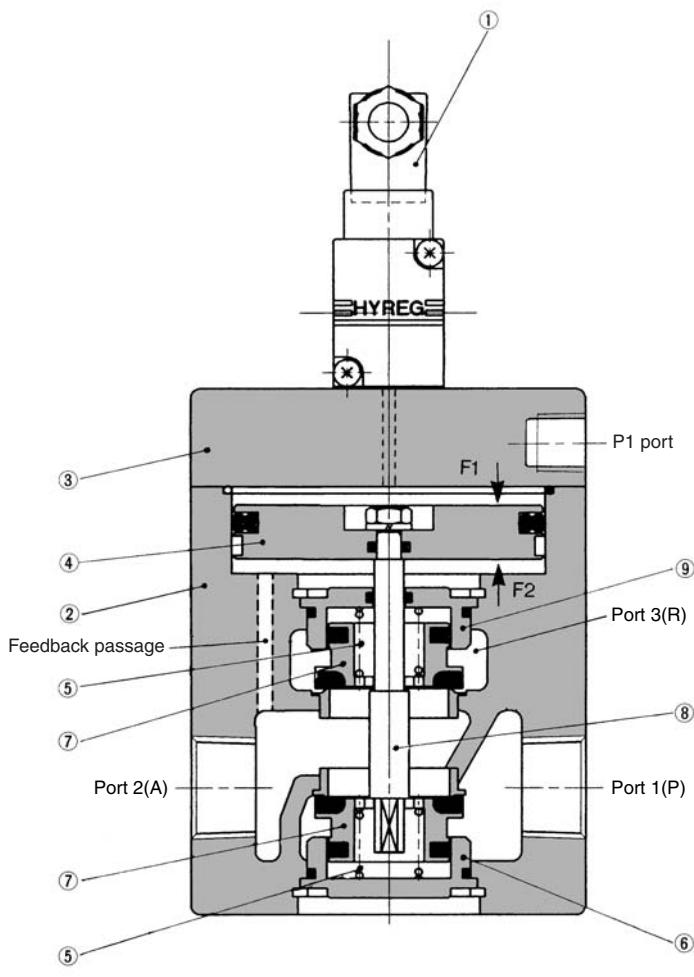
- The supply [1(P) to 2(A)] valve of valve ⑥ and the exhaust [2(A) to 3(R)] valve close due to the balance between actuating forces F1 and F2. Actuating force F1 is applied to the right surface of pressure regulation piston ③ by the pilot pressure (pilot valve assembly ②: VY1D00-□00), and actuating force F2 is applied to the left surface of the pressure regulation piston by the port and pressure that passes through the feedback passage. Thus, the port 2(A) pressure that corresponds to the pilot pressure is established.
- When the port 2(A) pressure becomes higher than the pilot pressure, F2 becomes greater than F1. This causes only the pressure regulation piston to move to the right, and the exhaust valve seat to open, allowing the air to be discharged from port 2(A) to port 3(R). When the port 2(A) pressure drops to reach a balance, the regulator returns to the set state.
- Conversely, if the port 2(A) pressure is lower than the pilot pressure, F2 becomes lower than F1. This causes the pressure regulating piston to move to the left, and the supply valve seat to open, allowing the air to be supplied from port 1(P) to port 2(A). When the port 2(A) pressure balances, the regulator returns to the set state.

### Component Parts

	Description	Material
1	Body	Zinc alloy die-casted
2	Pilot valve assembly	—
3	Adjusting piston	Aluminum alloy
4	Spring	Stainless steel
5	Valve guide	Stainless steel
6	Valve	Aluminum alloy/Rubber
7	Retainer	Aluminum alloy
8	Rod	Stainless steel/Rubber

# Series VY1

VY110<sup>0</sup>, VY120<sup>0</sup>, VY130<sup>0</sup>, VY140<sup>0</sup> (Pilot valve: VY1D00-□00)  
 VY150<sup>0</sup>, VY170<sup>0</sup>, VY190<sup>0</sup> (Pilot valve: VY1B00-□00)



## Working principle

- The pair of poppet valves (7) close due to the balance between actuating forces F1 and F2. Actuating force F1 is applied to the top surface of pressure regulation piston (4) by the pilot pressure (pilot valve assembly (1): VY1B00-□00), and actuating force F2 is applied to the bottom surface of the piston by the port 2(A) pressure that passes through the feedback passage. Thus, the port 2(A) pressure that corresponds to the pilot pressure is established. The poppet valve, which maintains a pressure balance with the port 2(A) pressure, is backed up by spring (5) (refer to the diagram on the left).
- When the port 2(A) pressure becomes higher than the pilot pressure, F2 becomes higher than F1. This causes the pressure regulation piston to move upward, and the top poppet valve to open, allowing the air to be discharged from port 2(A) to port 3(R). When the port 2(A) pressure drops to reach a balance, the regulator returns to the state shown in the diagram to the left.
- Conversely, if the port 2(A) pressure is lower than the pilot pressure, F2 becomes less than F1. This causes the pressure regulation piston to move downward, and the lower poppet valve to open, allowing the air to be supplied from port 1(P) to port 2(A). When the port 2(A) pressure rises to reach a balance, the regulator returns to the state shown in the diagram to the left.

## Component Parts

No.	Description	Material
1	Pilot valve assembly	—
2	Body	Aluminum alloy
3	Cover	Aluminum alloy
4	Adjusting piston	Aluminum alloy
5	Spring	Stainless steel
6	Valve guide	Aluminum alloy
7	Poppet valve	Aluminum alloy/Rubber
8	Shaft	Stainless steel
9	Valve guide	Aluminum alloy

# E-P HYREG®

## Manifold Specifications

Using the series VVEXB/2/4, a maximum of 10 stations manifold is possible.



### Specifications

Applicable valve	VY1B0 <sup>0</sup> <sub>1</sub>	VY120 <sup>0</sup> <sub>1</sub>	VY140 <sup>0</sup> <sub>1</sub>
Valve stations <sup>(1)</sup>	2 to 10 stations	2 to 8 stations	2 to 6 stations
Passage	Common supply/exhaust		
Pilot type	Internal pilot, Common external pilot <sup>(2)</sup>		
Pilot port size	M5		
Port size port 1(P), 2(A), 3(R)	1/8	1/4	1/4, 3/8, 1/2
Blanking plate assembly <sup>(3)</sup>	VEXB-6	VEX1-17	VEX4-5

Note 1) VY1B0<sup>0</sup>6 stations or more, VY120<sup>0</sup>5 stations or more, VY140<sup>0</sup>4 stations or more supply pressure to the ports 1(P) on both sides of the manifold and exhaust pressure from the port 3(R) on the both sides.

Note 2) When used as a common external pilot, select the internal pilot specification as an applicable valve.

Note 3) Gasket and mounting bolts are equipped.

### How to Order

VVEX	B	-	1	-	5	-	01	
• Body size	• Pilot type		• Valve stations		• Port size			
B For VY1B0 <sup>0</sup>	1 Internal pilot	22	2 stations	01	1(P), 3(R) 2(A)			
	2 Common external pilot	210	10 stations			1/8		
2 For VY120 <sup>0</sup>	1 Internal pilot	2	2 stations	02		1/4		
	2 Common external pilot	8	8 stations					
4 For VY140 <sup>0</sup>	1 Internal pilot	2	2 stations	A	3/8 1/4			
	2 Common external pilot	6	6 stations	B	3/8			
		6	6 stations	C	1/2 3/8			

Enter the valves and the blank plates to be placed on a manifold in order, starting at the left side of the manifold base (with port 2(A) facing you).

Ex.) VVEX2-2-5-02

- VY1200-00-G — 4 pcs.
- VEX1-17 — 1 pc.

### Piping thread type

Nil	Rc
F	G
N	NPT
T	NPTF

Note) In the case of VVEXB, the "2" in the first digit of the valve station number is a dummy part number.

### VY manifold pilot type

#### Body size B, 2

Pilot type	Manifold base part no.	Applicable valve part no.
Internal pilot manifold	VVEX□-1-□-□□	VY1□00
Common external pilot manifold	VVEX□-2-□-□□	
Individual external pilot manifold	VVEX□-□-□-□□	VY1□01

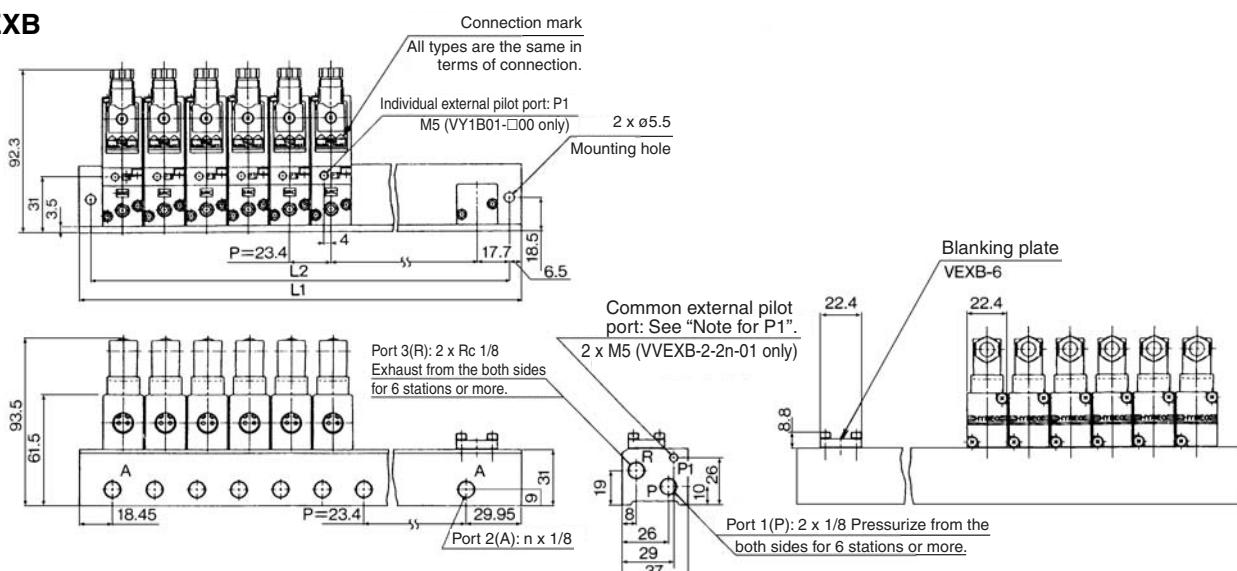
Note) It is recommended to use a common type when the external pilot type is used.

#### Body size 4

Pilot type	Manifold base part no.	Applicable valve part no.
Internal pilot manifold	VVEX4-1-□-□□	VY1400
Common external pilot manifold	VVEX4-2-□-□□	VY1401

### Dimensions

#### VVEXB



#### Note for P1

Confirm internal pilot or common external pilot by checking whether P1 has a M5 screw or not.

Internal pilot..... P1 has no M5 screw.

Common external pilot..... P1 has an M5 screw.

Dimension	Stations	2	3	4	5	6	7	8	9	10
L1		71.8	95.2	118.6	142	165.4	188.8	212.2	235.6	259
L2		58.8	82.2	105.6	129	152.4	175.8	199.2	222.6	246



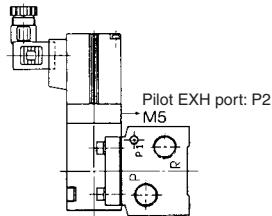
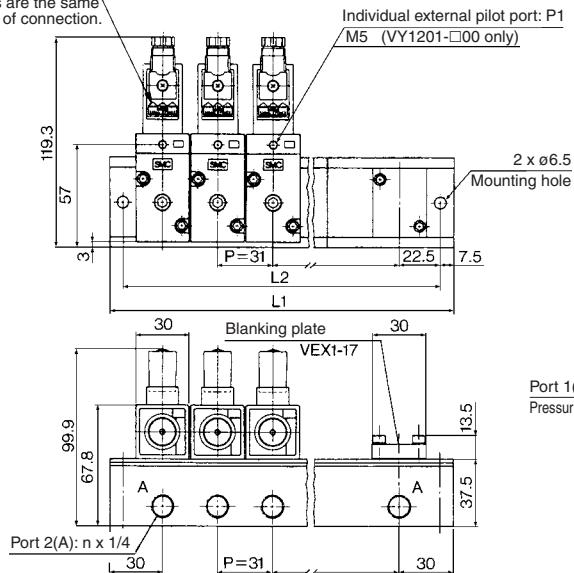
# Series VY1

## Dimensions

### VVEX2

#### Connection mark

All types are the same in terms of connection.



Port 1(P): 2 x 1/4  
Pressurize from the both sides for 5 stations or more.

Common external pilot port:  
See "Note for P1".  
2 x M5 (VVEX2-2-n-02 only)

Port 3(R): 2 x 1/4  
Exhaust from the both sides for 5 stations or more.

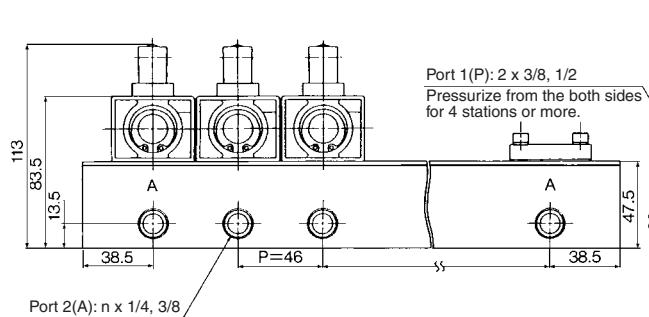
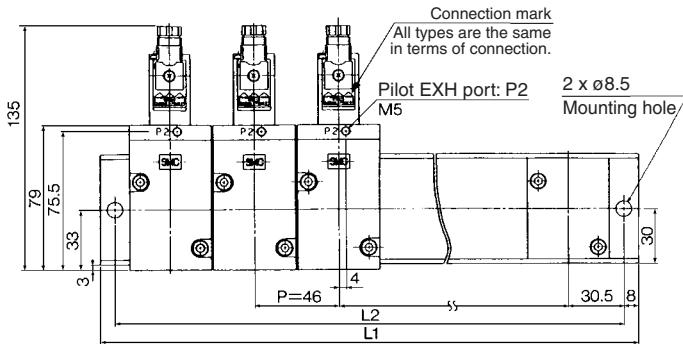
Dimension	Stations	2	3	4	5	6	7	8
L1		91	122	153	184	215	246	277
L2		76	107	138	169	200	231	262

#### Note for P1

Confirm internal pilot or common external pilot by checking whether P1 has a M5 screw or not.

Internal pilot..... P1 has no M5 screw.  
Common external pilot..... P1 has an M5 screw.

### VVEX4



Dimension	Stations	2	3	4	5	6
L1		123	169	215	261	307
L2		107	153	199	245	291

#### Note for P1

Confirm internal pilot or common external pilot by checking whether P1 has a M5 screw or not.

Internal pilot..... P1 has no M5 screw.  
Common external pilot..... P1 has an M5 screw.

## ⚠ Precautions

- Be sure to read before handling. Refer to "Handling Precautions for SMC Products" (M-E03-3) for Safety Instructions and Precautions on every series.

### Piping

#### ⚠ Caution

##### Tightening the fittings and their torque

When screwing fittings into the valves, make sure to tighten them to the proper torque values given below.

#### Tightening Torque when Piping

Connection thread	Applicable torque (N·m)
M5 x 0.8	1.5 to 2 $\leq$ 1/6 rotation
Rc $\frac{1}{8}$	7 to 9
Rc $\frac{1}{4}$	12 to 14
Rc $\frac{3}{8}$	22 to 24
Rc $\frac{1}{2}$	28 to 30
Rc $\frac{3}{4}$	28 to 30
Rc1	36 to 38
Rc1 $\frac{1}{4}$	40 to 42
Rc1 $\frac{1}{2}$	48 to 50
Rc2	48 to 50

### Air Supply

#### ⚠ Caution

Poor quality air could enhance the spool's sliding resistance and may not achieve the specified properties. Use compressor oil with a minimal generation of oxidants and install a mist separator (SMC's Series AM/AFM). Refer to Best Pneumatics No. 5.

### Pressure Gauge

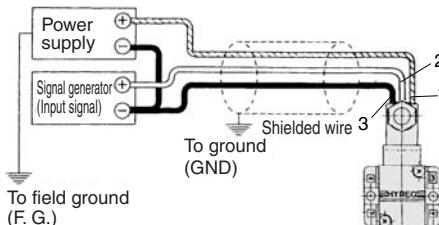
#### ⚠ Caution

For products with pressure gauge, use caution about the durability of a pressure gauge, since it may be affected by the sudden pressure changes during operation.

### Wires to be Used

#### ⚠ Caution

Use 3 core shielded wires measuring 0.5 ( $\text{mm}^2$ ) for the power supply and signal lines according to the respective number of conductors. When connecting the shielded braided wire, connect it to the ground of the signal generator. As a rule, the electro-pneumatic hybrid regulator should be installed in a location that is free of noise or is shielded. If it must be installed in an environment with poor noise conditions, eliminate the power supply noise by using a line filter, Z-wrap, or a spark killer on the 100 V power supply or signal source line. The length of the power supply and signal lines must be kept as short as possible.



Terminal no.	Details of wire connection
1	Power supply
2	Command signal
3	GND (COMMON)

### How to Use DIN Terminal

#### ⚠ Caution

##### • Wiring procedures

- Loosen the retaining screw and pull the connector from the solenoid valve terminal block.
- Remove the retaining screw, insert a flat head screwdriver into the groove below the terminal block and pry it up to separate the terminal block from the housing.
- Loosen the terminal screws (slot head screws) on the terminal block.

Then, in accordance with the wiring procedure, insert the cord of the lead wires into the terminals and tighten the terminal screws to secure in place.

##### • Tighten the ground nut to secure the cord.

After the terminal block has been separated from its housing, reassemble the housing in the desired direction (in four 90° increments) to change the direction of the cord outlet.

##### • Precautions

Kindly insert the connector straight in without tilting it, and pull it out straight.

##### • Applicable wire

Cord external diameter:  $\phi 4$  to  $\phi 6.5$  c.f.  $0.5 \text{ mm}^2$  3 core wire (JIS C 3306 equivalent)

### Related Products:

#### Silencer (Series AN)

- Noise reducing effect: 30 dB or more.
- Large effective area

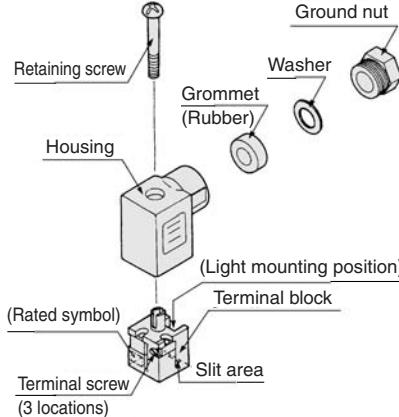


Model	Connection R	Effective area ( $\text{mm}^2$ )
AN120	M5 x 0.8	5
AN110	$\frac{1}{8}$	35
AN200	$\frac{1}{4}$	35
AN300	$\frac{3}{8}$	60
AN400	$\frac{1}{2}$	90
AN500	$\frac{3}{4}$	160
AN600	1	270
AN700	$1\frac{1}{4}$	440
AN800	$1\frac{1}{2}$	590
AN900	2	960

• For details, refer to Best Pneumatics No. 6.

#### Exhaust cleaner (Series AMC)

- Provides noise reduction and oil mist collecting functions.
- Can also be used in a common piping system.



##### • Connector part no.: VK300-82-1

### Input Signal

#### ⚠ Caution

##### • Input signal when out of operation

There is dispersion in operation start voltage (current) for the input signal. (Refer to page 4.) If the command signal when out of operation exceeds the lower limit of the operation start voltage (current), the solenoid valve inside the pilot valve starts to activate and may be in the operation state. The service life of this product varies depending on the operating time of the solenoid valve inside the pilot valve. Be sure to cut off the command signal when the pressure control on the outlet side is not required, such as when the line is temporarily halted, etc. (Refer to "Service Life" below.)

### Service Life

#### ⚠ Caution

The pilot valve service life is approximately 4000 to 5000 operating hours. (When using AF + AFM) This may be approximately 3000 hours with ultra-dry air (dew point  $-40^\circ\text{C}$  or equivalent).

Model	Connection R	Effective area ( $\text{mm}^2$ )	Max. flow capacity ( $\text{L/min (ANR)}$ )
AMC310	$\frac{3}{8}$	16	300
AMC510	$\frac{3}{4}$	55	1,000
AMC610	1	165	3,000
AMC810	$1\frac{1}{2}$	330	6,000
AMC910	2	550	10,000

- Oil mist recovering efficiency 99.9%
- Noise reduction efficiency 35 dB or more

• For details, refer to Best Pneumatics No. 6.

• For details, refer to Best Pneumatics No. 6.