

Smooth Cylinder

CQ2Y Series

ø32, ø40, ø50, ø63, ø80, ø100

How to Order

With auto switch CQ2Y B 32 - 30 D C Z

With auto switch CDQ2Y B 32 - 30 D C Z - M9BW

Mounting

B	Through-hole (Standard)
A	Both ends tapped
L	Foot (Note)
LC	Compact foot
F	Rod flange
G	Head flange
D	Double clevis

Bore size

32	32 mm
40	40 mm
50	50 mm
63	63 mm
80	80 mm
100	100 mm

Thread type

Nil	Rc
TN	NPT
TF	G

Cylinder stroke (mm)
Refer to "Standard Strokes" on page 234.

Action

D	Double acting
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Body option 1

Nil	Standard
F	With boss on head end

Auto switch

Nil	Without auto switch
S	1 pc.
n	"n" pcs.

* For applicable auto switches, refer to the table below.

Auto switch mounting groove

Z	4 surfaces
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Body option 2

Nil	Standard (Female rod end)
M	Male rod end

Cushion

C	Rubber bumper
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Number of auto switches

With auto switch (Built-in magnet)

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch. (Example) CDQ2YL40-50DCZ

Applicable Auto Switches/Refer to pages 941 to 1067 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire (m)					Pre-wired connector	Applicable load	
					DC	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)			
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	M9NV	M9N	●	●	○	—	○	IC circuit	
				3-wire (PNP)				M9PV	M9P	●	●	○	—	○		
				2-wire				M9BV	M9B	●	●	○	—	○		—
				3-wire (NPN)				M9NWV	M9NW	●	●	○	—	○		IC circuit
	2-wire			M9PWW	M9PW	●	●	○	—	○	—					
	Water resistant (2-color indicator)			3-wire (NPN)	M9NAV ^{*1}	M9NA ^{*1}	○	○	●	—	○	IC circuit				
					3-wire (PNP)	M9PAV ^{*1}	M9PA ^{*1}	○	○	●	—		○			
					2-wire	M9BAV ^{*1}	M9BA ^{*1}	○	○	●	—		○	—		
2-wire (Non-polar)		—	P3DWA		○	○	●	—	○	—						
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	24 V	5 V, 12 V	100 V	A96V	A96	●	—	●	—	—	IC circuit	—
				2-wire				A93V ^{*2}	A93	●	●	●	—	—	—	
			No	2-wire		5 V, 12 V or less		A90V	A90	●	—	●	—	—	—	IC circuit

*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

Please consult with SMC regarding water resistant types with the above model numbers.

*2 1 m type lead wire is only applicable to D-A93.

* Lead wire length symbols: 0.5 m Nil (Example) M9NW
 1 m M (Example) M9NW
 3 m L (Example) M9NL
 5 m Z (Example) M9WZ

* Solid state auto switches marked with "○" are produced upon receipt of order.

* Since there are other applicable auto switches than listed, refer to page 249 for details.

* For details about auto switches with pre-wired connector, refer to pages 1014 and 1015.

REA

REB

REC

Smooth

Low Speed

MQ

RHC

RZQ

D-□

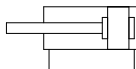
-X□

CQ2Y Series



Symbol

Rubber bumper



Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
32	CQ2Y32-PS	
40	CQ2Y40-PS	
50	CQ2Y50-PS	Piston seal 1 pc.
63	CQ2Y63-PS	Rod seal 1 pc.
80	CQ2Y80-PS	Tube gasket 1 pc.
100	CQ2Y100-PS	Grease pack (10 g) 1 pc.

When maintenance requires only grease, use the following part numbers to order.

Grease pack part number: GR-L-005 (5 g)
GR-L-010 (10 g)
GR-L-150 (150 g)

Accessory

- * For details about the single knuckle joint, double knuckle joint, knuckle pin, and rod end nut, refer to page 244.
- * Stainless steel mounting brackets and accessories are also available. Refer to page 244 for details.

Specifications

Bore size (mm)	32	40	50	63	80	100
Type	Pneumatic (Non-lube)					
Fluid	Air					
Proof pressure	1.05 MPa					
Maximum operating pressure	0.7 MPa					
Ambient and fluid temperature	Without auto switch: -10°C to 70°C (No freezing) With auto switch: -10°C to 60°C					
Cushion	Rubber bumper (Standard)					
Stroke length tolerance	+1.0 mm (Note) 0					
Piston speed range	5 to 500 mm/s					
Allowable leakage rate	0.5 L/min (ANR) or less					

Note) Stroke length tolerance does not include the amount of bumper change.

Minimum Operating Pressure

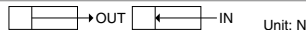
Bore size (mm)	32	40	50	63	80	100
Minimum operating pressure	0.02		0.01			

Unit: MPa

Standard Strokes

Bore size (mm)	Standard stroke (mm)
32, 40	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100
50, 63, 80, 100	10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100

Theoretical Output



Bore size (mm)	Operating direction	Operating pressure (MPa)		
		0.3	0.5	0.7
32	IN	181	302	422
	OUT	241	402	563
40	IN	317	528	739
	OUT	377	628	880
50	IN	495	825	1155
	OUT	589	982	1374
63	IN	841	1402	1962
	OUT	935	1559	2182
80	IN	1361	2268	3175
	OUT	1508	2513	3519
100	IN	2144	3574	5003
	OUT	2356	3927	5498

Unit: N

Intermediate Stroke

Method	Installation of spacer on standard stroke body.				
Model no.	Refer to page 233 for standard model no.				
Standard stroke	Method	Intermediate strokes at 1 mm intervals are available by using spacers with standard stroke cylinders.			
	Stroke range	<table border="1"> <thead> <tr> <th>Bore size (mm)</th> <th>Stroke range (mm)</th> </tr> </thead> <tbody> <tr> <td>32 to 100</td> <td>1 to 99</td> </tr> </tbody> </table>	Bore size (mm)	Stroke range (mm)	32 to 100
Bore size (mm)	Stroke range (mm)				
32 to 100	1 to 99				
Example	Part no.: CQ2YB50-57DCZ CQ2YB50-75DCZ with 18 mm width spacer inside. B dimension is 125.5 mm. Calculation: $\phi 50$, B dimension 50.5 mm (without switch) $50.5 \text{ (B dimension)} + 75 \text{ (st)} = 125.5 \text{ (mm)}$				

Weights

Weights/Without Auto Switch

(g)

Bore size (mm)	Cylinder stroke (mm)											
	5	10	15	20	25	30	35	40	45	50	75	100
32	134	154	174	193	213	233	252	272	291	311	457	556
40	211	232	254	275	297	318	340	361	383	404	577	689
50	—	369	402	435	467	500	533	566	598	632	902	1073
63	—	557	595	633	671	709	747	786	824	862	1189	1386
80	—	983	1043	1104	1164	1224	1284	1345	1405	1465	1985	2281
100	—	1711	1792	1872	1952	2033	2113	2194	2274	2354	3086	3494

Weights/With Auto Switch (Built-in magnet)

(g)

Bore size (mm)	Cylinder stroke											
	5	10	15	20	25	30	35	40	45	50	75	100
32	191	211	230	250	270	289	309	329	348	368	468	567
40	284	305	327	348	369	391	412	434	455	477	589	701
50	—	480	513	546	579	611	644	677	710	743	915	1087
63	—	710	748	787	825	863	901	939	977	1015	1211	1408
80	—	1229	1289	1350	1410	1470	1530	1591	1651	1711	2008	2305
100	—	2070	2150	2231	2311	2391	2472	2552	2633	2713	3121	3529

Additional Weights

(g)

Bore size (mm)		32	40	50	63	80	100
Both ends tapped		6	6	6	19	45	45
Male rod end	Male thread	26	27	53	53	120	175
	Nut	17	17	32	32	49	116
With boss on head end		5	7	13	25	45	96
Foot (Including mounting bolt)		142	154	243	320	690	1057
Compact foot (Including mounting bolt)		99	114	177	241	501	770
Rod flange (Including mounting bolt)		180	214	373	559	1056	1365
Head flange (Including mounting bolt)		165	198	348	534	1017	1309
Double clevis (Including pin, retaining ring, mounting bolt)		151	196	393	554	1109	1887

Calculation (Example) **CQ2YD32-20DCMZ**

- Basic weight: CQ2YB32-20DCZ..... 193 g
- Additional weight: Both ends tapped..... 6 g
- Male rod end..... 43 g
- Double clevis 151 g

Total **393 g**

REA

REB

REC

Smooth

Low Speed

MQ

RHC

RZQ

D-□

-X□

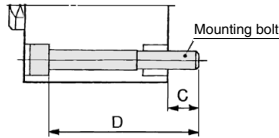
CQ2Y Series

Mounting Bolt

Mounting method: Mounting bolt for through-hole mounting type of the CQ2YB is available as an option.

Refer to the following for ordering procedures.
Order the actual number of bolts that will be used.

Example) CQ-M5X40L 2 pcs.



Mounting Bolt for CQ2YB without Auto Switch

Cylinder model	C	D	Mounting bolt part no.
CQ2YB32- 5DC	9	40	CQ-M5X40L
- 10DC		45	X45L
- 15DC		50	X50L
- 20DC		55	X55L
- 25DC		60	X60L
- 30DC		65	X65L
- 35DC		70	X70L
- 40DC		75	X75L
- 45DC		80	X80L
- 50DC		85	X85L
- 75DC		120	X120L
-100DC	145	X145L	
CQ2YB40- 5DC	7.5	45	CQ-M5X45L
- 10DC		50	X50L
- 15DC		55	X55L
- 20DC		60	X60L
- 25DC		65	X65L
- 30DC		70	X70L
- 35DC		75	X75L
- 40DC		80	X80L
- 45DC		85	X85L
- 50DC		90	X90L
- 75DC		125	X125L
-100DC	150	X150L	
CQ2YB50- 10DC	12.5	55	CQ-M6X55L
- 15DC		60	X60L
- 20DC		65	X65L
- 25DC		70	X70L
- 30DC		75	X75L
- 35DC		80	X80L
- 40DC		85	X85L
- 45DC		90	X90L
- 50DC		95	X95L
- 75DC		130	X130L
-100DC		155	X155L

Cylinder model	C	D	Mounting bolt part no.
CQ2YB63- 10DC	14.5	60	CQ-M8X60L
- 15DC		65	X65L
- 20DC		70	X70L
- 25DC		75	X75L
- 30DC		80	X80L
- 35DC		85	X85L
- 40DC		90	X90L
- 45DC		95	X95L
- 50DC		100	X100L
- 75DC		135	X135L
-100DC		160	X160L
CQ2YB80- 10DC	15	65	CQ-M10X65L
- 15DC		70	X70L
- 20DC		75	X75L
- 25DC		80	X80L
- 30DC		85	X85L
- 35DC		90	X90L
- 40DC		95	X95L
- 45DC		100	X100L
- 50DC		105	X105L
- 75DC		140	X140L
-100DC		165	X165L
CQ2YB100- 10DC	15.5	75	CQ-M10X75L
- 15DC		80	X80L
- 20DC		85	X85L
- 25DC		90	X90L
- 30DC		95	X95L
- 35DC		100	X100L
- 40DC		105	X105L
- 45DC		110	X110L
- 50DC		115	X115L
- 75DC		150	X150L
-100DC		175	X175L

Material: Chromium molybdenum steel
Surface treatment: Zinc chromated

Mounting Bolt for CDQ2YB with Auto Switch (Built-in magnet)

Cylinder model	C	D	Mounting bolt part no.
CDQ2YB32-	5	50	CQ-M5X50L
- 10		55	X55L
- 15		60	X60L
- 20		65	X65L
- 25		70	X70L
- 30		75	X75L
- 35		80	X80L
- 40		85	X85L
- 45		90	X90L
- 50		95	X95L
- 75		120	X120L
-100		145	X145L
CDQ2YB40-		7.5	55
- 10	60		X60L
- 15	65		X65L
- 20	70		X70L
- 25	75		X75L
- 30	80		X80L
- 35	85		X85L
- 40	90		X90L
- 45	95		X95L
- 50	100		X100L
- 75	125		X125L
-100	150		X150L
CDQ2YB50-	12.5		65
- 15		70	X70L
- 20		75	X75L
- 25		80	X80L
- 30		85	X85L
- 35		90	X90L
- 40		95	X95L
- 45		100	X100L
- 50		105	X105L
- 75		130	X130L
-100		155	X155L

Cylinder model	C	D	Mounting bolt part no.	
CDQ2YB63-	10	70	CQ-M8X70L	
- 15		75	X75L	
- 20		80	X80L	
- 25		85	X85L	
- 30		90	X90L	
- 35		95	X95L	
- 40		100	X100L	
- 45		105	X105L	
- 50		110	X110L	
- 75		135	X135L	
-100		160	X160L	
CDQ2YB80-		14.5	75	CQ-M10X75L
- 15			80	X80L
- 20	85		X85L	
- 25	90		X90L	
- 30	95		X95L	
- 35	100		X100L	
- 40	105		X105L	
- 45	110		X110L	
- 50	115		X115L	
- 75	140		X140L	
-100	165		X165L	
CDQ2YB100-	15		85	CQ-M10X85L
- 15			90	X90L
- 20		95	X95L	
- 25		100	X100L	
- 30		105	X105L	
- 35		110	X110L	
- 40		115	X115L	
- 45		120	X120L	
- 50		125	X125L	
- 75		150	X150L	
-100		175	X175L	

Material: Chromium molybdenum steel
Surface treatment: Zinc chromated

REA

REB

REC

Smooth

Low
Speed

MQ

RHC

RZQ

D-□

-X□

CQ2Y Series

Bore Size

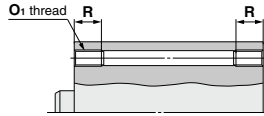
ø32 to ø50

(Types with auto switch and without auto switch only differ in the A and B dimensions. Refer to the table below.)

Through-hole: CQ2YB/CDQ2YB

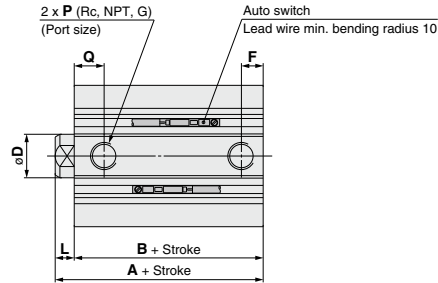
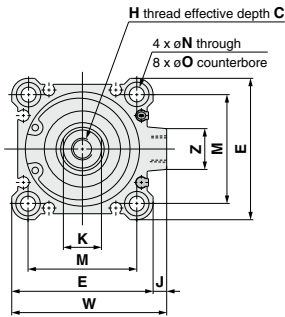
Both ends tapped: CQ2YA/CDQ2YA

CDQ2YA

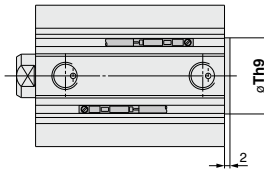


Both Ends Tapped (mm)

Bore size (mm)	O1	R
32	M6 x 1.0	10
40	M6 x 1.0	10
50	M8 x 1.25	14



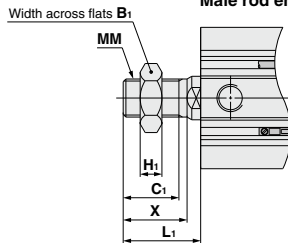
With boss on head end



With Boss on Head End (mm)

Bore size (mm)	Th9
32	21 ⁰ _{-0.052}
40	28 ⁰ _{-0.052}
50	35 ⁰ _{-0.062}

Male rod end



Male Rod End

(mm)

Bore size (mm)	B1	C1	H1	L1	MM	X
32	22	20.5	8	28.5	M14 x 1.5	23.5
40	22	20.5	8	28.5	M14 x 1.5	23.5
50	27	26	11	33.5	M18 x 1.5	28.5

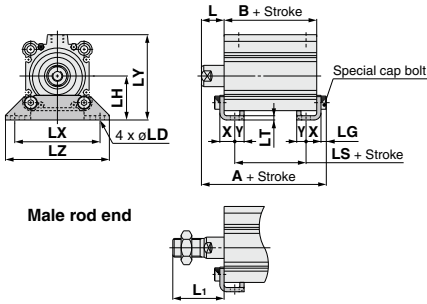
Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		C	D	E	F	H	J	K	L	M	N	O	P	Q	W	Z
		A	B	A	B															
32	5 to 50	40	33	50	43	13	16	45	7.5	M8 x 1.25	4.5	14	7	34	5.5	9 depth 7	1/8	10	49.5	14
	75, 100	50	43																	
40	5 to 50	46.5	39.5	56.5	49.5	13	16	52	7.5	M8 x 1.25	5	14	7	40	5.5	9 depth 7	1/8	12.5	57	14
	75, 100	56.5	49.5																	
50	10 to 50	48.5	40.5	58.5	50.5	15	20	64	10.5	M10 x 1.5	7	17	8	50	6.6	11 depth 8	1/4	10.5	71	19
	75, 100	58.5	50.5																	

Bore Size

ø32 to ø50

(Types with auto switch and without auto switch only differ in the A and B dimensions. Refer to the table below.)

Foot: CQ2YL/CDQ2YL



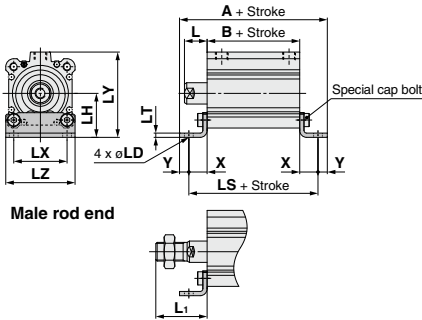
Foot

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch			L	L ₁	LD
		A	B	LS	A	B	LS			
32	5 to 50	57.2	33	17	67.2	43	27	17	38.5	6.6
	75, 100	67.2	43	27						
40	5 to 50	63.7	39.5	23.5	73.7	49.5	33.5	17	38.5	6.6
	75, 100	73.7	49.5	33.5						
50	10 to 50	66.7	40.5	17.5	76.7	50.5	27.5	18	43.5	9
	75, 100	76.7	50.5	27.5						

Bore size (mm)	Stroke range (mm)	LG	LH	LT	LX	LY	LZ	X	Y
32	5 to 50	4	30	3.2	57	57	71	11.2	5.8
	75, 100								
40	5 to 50	4	33	3.2	64	64	78	11.2	7
	75, 100								
50	10 to 50	5	39	3.2	79	78	95	14.7	8
	75, 100								

Foot bracket material: Carbon steel
Surface treatment: Nickel plating

Compact foot: CQ2YLC/CDQ2YLC



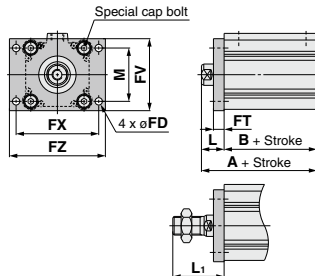
Compact Foot

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch			L	L ₁	LD
		A	B	LS	A	B	LS			
32	5 to 50	72	33	60.4	82	43	70.4	17	38.5	6.6
	75, 100	82	43	70.4						
40	5 to 50	80.9	39.5	66.9	90.9	49.5	76.9	17	38.5	6.6
	75, 100	90.9	49.5	76.9						
50	10 to 50	89.9	40.5	73.9	99.9	50.5	83.9	18	43.5	9
	75, 100	99.9	50.5	83.9						

Bore size (mm)	Stroke range (mm)	LH	LT	LX	LY	LZ	X	Y
32	5 to 50	30	3.2	34	57	45	13.7	5.8
	75, 100							
40	5 to 50	33	3.2	40	64	52	13.7	7
	75, 100							
50	10 to 50	39	3.2	50	78	64	16.7	8
	75, 100							

Compact foot bracket material: Carbon steel
Surface treatment: Zinc chromated

Rod flange: CQ2YF/CDQ2YF



Rod Flange

Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		FD	FT	FV	FX	FZ
		A	B	A	B					
32	5 to 50	50	33	60	43	5.5	8	48	56	65
	75, 100	60	43							
40	5 to 50	56.5	39.5	66.5	49.5	5.5	8	54	62	72
	75, 100	66.5	49.5							
50	10 to 50	58.5	40.5	68.5	50.5	6.6	9	67	76	89
	75, 100	68.5	50.5							

Bore size (mm)	Stroke range (mm)	L	L ₁	M
32	5 to 50	17	38.5	34
	75, 100			
40	5 to 50	17	38.5	40
	75, 100			
50	10 to 50	18	43.5	50
	75, 100			

Flange bracket material: Carbon steel
Surface treatment: Nickel plating

* For details about the rod end nut and accessory brackets, refer to page 244.

REA

REB

REC

Smooth

Low

Speed

MQ

RHC

RZQ

D-□

-X□

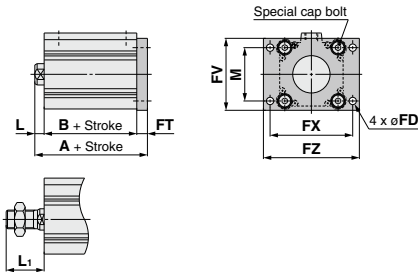
CQ2Y Series

Bore Size

ø32 to ø50

(Types with auto switch and without auto switch only differ in the A and B dimensions. Refer to the table below.)

Head flange: CQ2YG/CDQ2YG



Head Flange

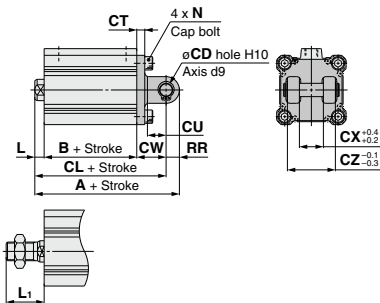
Bore size (mm)	Stroke range (mm)	(mm)			
		Without auto switch	With auto switch	L	L ₁
32	5 to 50	48	58	7	28.5
	75, 100	58			
40	5 to 50	54.5	64.5	7	28.5
	75, 100	64.5			
50	10 to 50	57.5	67.5	8	33.5
	75, 100	67.5			

Flange bracket material: Carbon steel

Surface treatment: Nickel plating

(* Dimensions except A, L and L₁ are the same as rod flange type.)

Double clevis: CQ2YD/CDQ2YD



Double Clevis

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch			(mm)		
		A	B	CL	A	B	CL	CD	CT	CU
32	5 to 50	70	33	60	80	43	70	10	5	14
	75, 100	80	43	70						
40	5 to 50	78.5	39.5	68.5	88.5	49.5	78.5	10	6	14
	75, 100	88.5	49.5	78.5						
50	10 to 50	90.5	40.5	76.5	100.5	50.5	86.5	14	7	20
	75, 100	100.5	50.5	86.5						

Bore size (mm)	Stroke range (mm)	CW	CX	CZ	L	L ₁	N	RR
32	5 to 50	20	18	36	7	28.5	M6 x 1.0	10
	75, 100							
40	5 to 50	22	18	36	7	28.5	M6 x 1.0	10
	75, 100							
50	10 to 50	28	22	44	8	33.5	M8 x 1.25	14
	75, 100							

Double clevis bracket material: Cast iron

Surface treatment: Painted

* For details about the rod end nut and accessory brackets, refer to page 244.

* A double clevis pin and retaining rings are included.

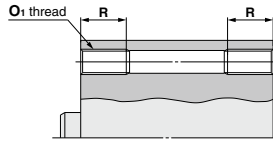
Bore Size

ø63 to ø100

(Types with auto switch and without auto switch only differ in the A and B dimensions. Refer to the table below.)

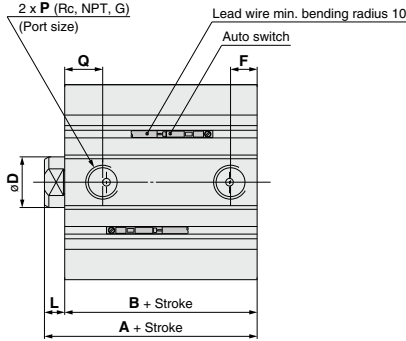
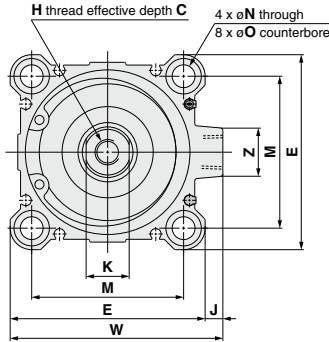
Through-hole: CQ2YB/CDQ2YB

Both ends tapped: CQ2YA/CDQ2YA

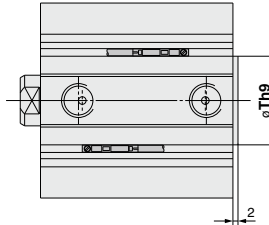


Both Ends Tapped (mm)

Bore size (mm)	O1	R
63	M10 x 1.5	18
80	M12 x 1.75	22
100	M12 x 1.75	22



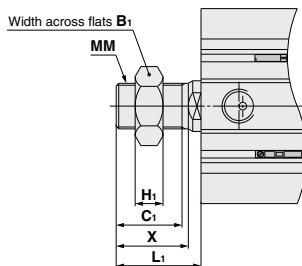
With boss on head end



With Boss on Head End (mm)

Bore size (mm)	Th9
63	35 ⁰ _{0.062}
80	43 ⁰ _{0.062}
100	59 ⁰ _{0.074}

Male rod end



Male Rod End

Bore size (mm)	B1	C1	H1	L1	MM	X
63	27	26	11	33.5	M18 x 1.5	28.5
80	32	32.5	13	43.5	M22 x 1.5	35.5
100	41	32.5	16	43.5	M26 x 1.5	35.5

Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		C	D	E	F	H	J	K	L	M	N	O	P	Q	W	Z	
		A	B	A	B																
63	10 to 50	54	46	64	56	15	20	77	10.5	M10 x 1.5	7	17	8	60	9	14 depth	10.5	1/4	15	84	19
	75, 100	64	56																		
80	10 to 50	63.5	53.5	73.5	63.5	21	25	98	12.5	M16 x 2.0	6	22	10	77	11	17.5 depth	13.5	3/8	16	104	25
	75, 100	73.5	63.5																		
100	10 to 50	75	63	85	73	27	30	117	13	M20 x 2.5	6.5	27	12	94	11	17.5 depth	13.5	3/8	23	123.5	25
	75, 100	85	73																		

- REA
- REB
- REC
- Smooth
- Low Speed
- MQ
- RHC
- RZQ

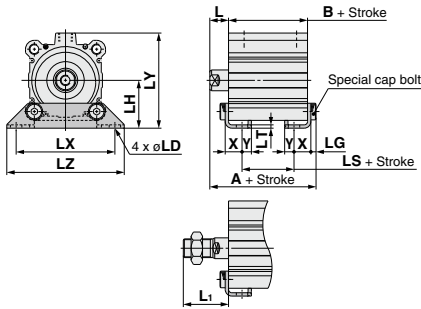
CQ2Y Series

Bore Size

Ø63 to Ø100

(Types with auto switch and without auto switch only differ in the A and B dimensions. Refer to the table below.)

Foot: CQ2YL/CDQ2YL



Foot

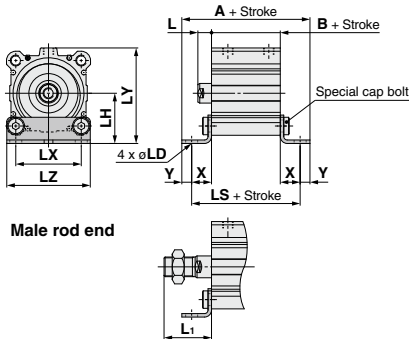
(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch			L	L ₁	LD
		A	B	LS	A	B	LS			
63	10 to 50	72.2	46	20	82.2	56	30	18	43.5	11
	75, 100	82.2	56	30						
80	10 to 50	85	53.5	23.5	95	63.5	33.5	20	53.5	13
	75, 100	95	63.5	33.5						
100	10 to 50	98	63	29	108	73	39	22	53.5	13
	75, 100	108	73	39						

Bore size (mm)	Stroke range (mm)	LG	LH	LT	LX	LY	LZ	X	Y
63	10 to 50	5	46	3.2	95	91.5	113	16.2	9
	75, 100								
80	10 to 50	7	59	4.5	118	114	140	19.5	11
	75, 100								
100	10 to 50	7	71	6	137	136	162	23	12.5
	75, 100								

Foot bracket material: Carbon steel
Surface treatment: Nickel plating

Compact foot: CQ2YLC/CDQ2YLC



Male rod end

Compact Foot

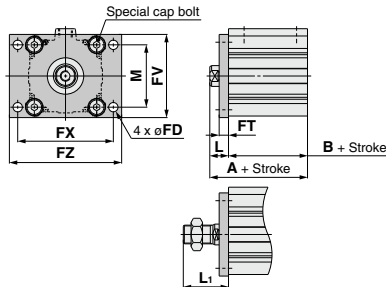
(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch			L	L ₁	LD
		A	B	LS	A	B	LS			
63	10 to 50	100.4	46	82.4	110.4	56	92.4	18	43.5	11
	75, 100	110.4	56	92.4						
80	10 to 50	120.5	53.5	98.5	130.5	63.5	108.5	20	53.5	13
	75, 100	130.5	63.5	108.5						
100	10 to 50	136	63	111	146	73	121	22	53.5	13
	75, 100	146	73	121						

Bore size (mm)	Stroke range (mm)	LH	LT	LX	LY	LZ	X	Y
63	10 to 50	46	3.2	60	91.5	77	18.2	9
	75, 100							
80	10 to 50	59	4.5	77	114	98	22.5	11
	75, 100							
100	10 to 50	71	6	94	136	117	24	12.5
	75, 100							

Compact foot bracket material: Carbon steel
Surface treatment: Zinc chromated

Rod flange: CQ2YF/CDQ2YF



Rod Flange

(mm)

Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		FD	FT	FV	FX	FZ
		A	B	A	B					
63	10 to 50	64	46	74	56	9	9	80	92	108
	75, 100	74	56							
80	10 to 50	73.5	53.5	83.5	63.5	11	11	99	116	134
	75, 100	83.5	63.5							
100	10 to 50	85	63	95	73	11	11	117	136	154
	75, 100	95	73							

Bore size (mm)	Stroke range (mm)	L	L ₁	M
63	10 to 50	18	43.5	60
	75, 100			
80	10 to 50	20	53.5	77
	75, 100			
100	10 to 50	22	53.5	94
	75, 100			

Flange bracket material: Carbon steel
Surface treatment: Nickel plating

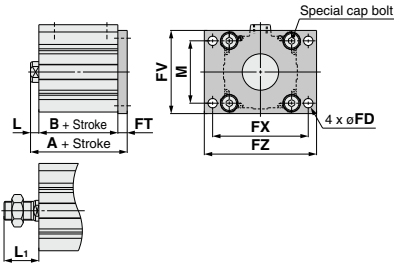
* For details about the rod end nut and accessory brackets, refer to page 244.

Bore Size

ø63 to ø100

(Types with auto switch and without auto switch only differ in the A and B dimensions. Refer to the table below.)

Head flange: CQ2YG/CDQ2YG



Head Flange

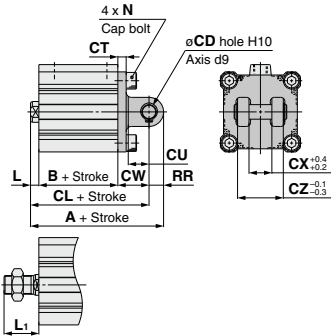
Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		L	L ₁
		A	B	A	B		
63	10 to 50	63		73		8	33.5
	75, 100						
	10 to 50	74.5					
80	10 to 50			84.5		10	43.5
	75, 100	84.5					
	10 to 50			86		12	43.5
100	10 to 50			96			
	75, 100	96					
	10 to 50						

Flange bracket material: Carbon steel

Surface treatment: Nickel plating

(* Dimensions except A, L and L₁ are the same as rod flange type.)

Double clevis: CQ2YD/CDQ2YD



Double Clevis

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch			CD	CT	CU
		A	B	CL	A	B	CL			
63	10 to 50	98	46	84	108	56	94	14	8	20
	75, 100	108	56	94						
	10 to 50	119.5	53.5	101.5	129.5	63.5	111.5	18	10	27
80	10 to 50									
	75, 100	129.5	63.5	111.5						
	10 to 50	142	63	120	152	73	130	22	13	31
100	10 to 50									
	75, 100	152	73	130						
	10 to 50									

Double clevis bracket material: Cast iron

Surface treatment: Painted

* For details about the rod end nut and accessory brackets, refer to page 244.

* A double clevis pin and retaining rings are included.

REA

REB

REC

Smooth

Low Speed

MQ

RHC

RZQ

D-□

-X□

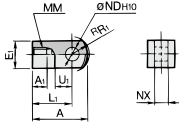
CQ2Y Series

Dimensions of Accessories

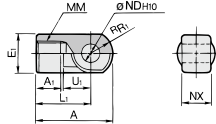
Single Knuckle Joint

For I-G012, I-Z015A
I-G02, I-G03

For I-G04, I-G05
I-G08, I-G10



Material: Carbon steel
Surface treatment: Nickel plating



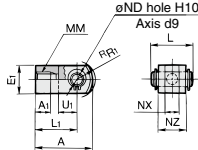
Material: Cast iron
Surface treatment: Nickel plating
(mm)

Part no.	Applicable bore size (mm)	A	A ₁	E ₁	L ₁	MM	^h R ₁	U ₁	ND _{H10}	NX
I-G04	32, 40	42	14	∅22	30	M14 x 1.5	12	14	10 ^{+0.058} ₀	18 ^{+0.3} ₀
I-G05	50, 63	56	18	∅28	40	M18 x 1.5	16	20	14 ^{+0.070} ₀	22 ^{+0.3} ₀
I-G08	80	71	21	∅38	50	M22 x 1.5	21	27	18 ^{+0.070} ₀	28 ^{+0.3} ₀
I-G10	100	79	21	∅44	55	M26 x 1.5	24	31	22 ^{+0.084} ₀	32 ^{+0.3} ₀

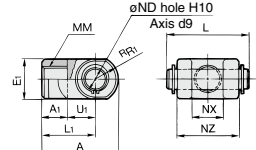
Double Knuckle Joint

For Y-G012, Y-Z015A
Y-G02, Y-G03

For Y-G04, Y-G05
Y-G08, Y-G10



Material: Carbon steel
Surface treatment: Nickel plating

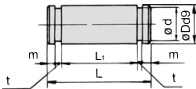


Material: Cast iron
Surface treatment: Nickel plating
(mm)

Part no.	Applicable bore size (mm)	A	A ₁	E ₁	L ₁	MM	^h R ₁	U ₁	ND _{H10}	NX	NZ	L	Applicable pin part no.
Y-G04	32, 40	42	16	∅22	30	M14 x 1.5	12	14	10 ^{+0.058} ₀	18 ^{+0.3} ₀	36	41.5	IY-G04
Y-G05	50, 63	56	20	∅28	40	M18 x 1.5	16	20	14 ^{+0.070} ₀	22 ^{+0.3} ₀	44	50.5	IY-G05
Y-G08	80	71	23	∅38	50	M22 x 1.5	21	27	18 ^{+0.070} ₀	28 ^{+0.3} ₀	56	64	IY-G08
Y-G10	100	79	24	∅44	55	M26 x 1.5	24	31	22 ^{+0.084} ₀	32 ^{+0.3} ₀	64	72	IY-G10

* A knuckle pin and retaining rings are included.

Knuckle Pin (Common with double clevis pin)

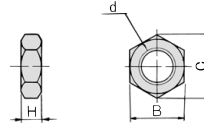


Material: Carbon steel
(mm)

Part no.	Applicable bore size (mm)	Dd9	L	d	L ₁	m	t	Applicable retaining ring
IY-G04	32, 40	10 ^{+0.040} _{-0.016}	41.6	9.6	36.2	1.55	1.15	Type C 10 for axis
IY-G05	50, 63	14 ^{+0.050} _{-0.023}	50.6	13.4	44.2	2.05	1.15	Type C 14 for axis
IY-G08	80	18 ^{+0.050} _{-0.023}	64	17	56.2	2.55	1.35	Type C 18 for axis
IY-G10	100	22 ^{+0.070} _{-0.027}	72	21	64.2	2.55	1.35	Type C 22 for axis

* Type C retaining rings for axis are included.

Rod End Nut



Material: Carbon steel
Surface material: Nickel plating
(mm)

Part no.	Applicable bore size (mm)	d	H	B	C
NT-04	32, 40	M14 x 1.5	8	22	25.4
NT-05	50, 63	M18 x 1.5	11	27	31.2
NT-08	80	M22 x 1.5	13	32	37.0
NT-10	100	M26 x 1.5	16	41	47.3

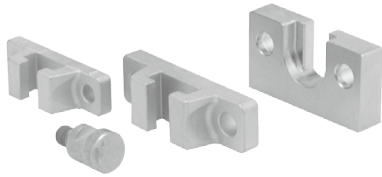
Mounting Brackets, Rod End Brackets, and Nut Material: Stainless Steel

Part No. (Dimensions: Same as standard type)

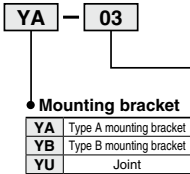
Bore size (mm)	Single knuckle joint	Double knuckle joint*	Rod end nut
32	I-G04SUS	Y-G04SUS	NT-G04SUS
40			
50	I-G05SUS	Y-G05SUS	NT-05SUS
63			
80	I-G08SUS	Y-G08SUS	NT-08SUS
100			

* A knuckle pin and retaining rings are shipped together. Refer to the XC27 for details on stainless steel double clevis pins and double knuckle pins. The accessories need to be ordered separately from the cylinder.

Simple Joint: $\phi 32$ to $\phi 100$



Joint and Mounting Bracket (Type A, Type B) Part No.



• Applicable air cylinder bore

03	For $\phi 32, \phi 40$
05	For $\phi 50, \phi 63$
08	For $\phi 80$
10	For $\phi 100$

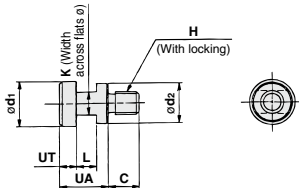
Allowable Eccentricity (mm)

Bore size	$\phi 32$	$\phi 40$	$\phi 50$	$\phi 63$	$\phi 80$	$\phi 100$
Eccentricity tolerance	± 1			± 1.5		± 2
Backlash	0.5					

- <Ordering>
 • Joints are not included with the A or B type mounting brackets. Order them separately.
 (Example)
 Bore size $\phi 40$ Part no.YA-03
 • Type A mounting bracket part no.YA-03
 • Joint.....YU-03

Joint and Mounting Bracket (Type A, Type B) Part No.

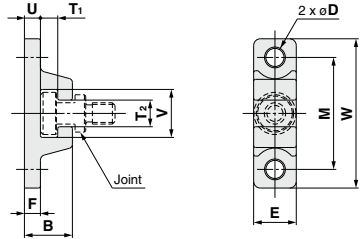
Bore size (mm)	Joint part no.	Applicable mounting bracket	
		Type A mounting bracket	Type B mounting bracket
32, 40	YU-03	YA-03	YB-03
50, 63	YU-05	YA-05	YB-05
80	YU-08	YA-08	YB-08
100	YU-10	YA-10	YB-10



Material: Chromium molybdenum steel (Nickel plating)

Part no.	Applicable bore size (mm)	UA	C	d ₁	d ₂	H	M	K	L	UT	Weight (g)
YU-03	32, 40	17	11	15.8	14	M8 x 1.25	8	7	6	25	
YU-05	50, 63	17	13	19.8	18	M10 x 1.5	10	7	6	40	
YU-08	80	22	20	24.8	23	M16 x 2	13	9	8	90	
YU-10	100	26	26	29.8	28	M20 x 2.5	14	11	10	160	

Type A Mounting Bracket

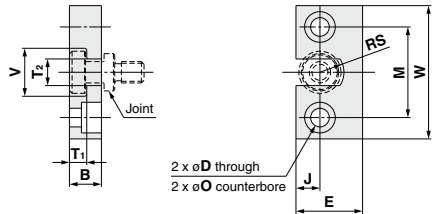


Material: Chromium molybdenum steel (Nickel plating) (mm)

Part no.	Bore size (mm)	B	D	E	F	M	T ₁	T ₂
YA-03	32, 40	18	6.8	16	6	42	6.5	10
YA-05	50, 63	20	9	20	8	50	6.5	12
YA-08	80	26	11	25	10	62	8.5	16
YA-10	100	31	14	30	12	76	10.5	18

Part no.	Bore size (mm)	U	V	W	Weight (g)
YA-03	32, 40	6	18	56	55
YA-05	50, 63	8	22	67	100
YA-08	80	10	28	83	195
YA-10	100	12	36	100	340

Type B Mounting Bracket



Material: Stainless steel (mm)

Part no.	Bore size (mm)	B	D	E	J	M	ϕO
YB-03	32, 40	12	7	25	9	34	11.5 depth 7.5
YB-05	50, 63	12	9	32	11	42	14.5 depth 8.5
YB-08	80	16	11	38	13	52	18 depth 12
YB-10	100	19	14	50	17	62	21 depth 14

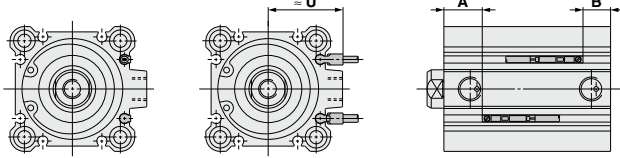
Part no.	Bore size (mm)	T ₁	T ₂	V	W	RS	Weight (g)
YB-03	32, 40	6.5	10	18	50	9	80
YB-05	50, 63	6.5	12	22	60	11	120
YB-08	80	8.5	16	28	75	14	230
YB-10	100	10.5	18	36	90	18	455

CQ2Y Series Auto Switch Mounting

Auto Switch Proper Mounting Position (Detection at stroke end) and Its Mounting Height

D-M9□
D-M9□W
D-M9□A
D-A9□V
D-M9□V
D-M9□WV
D-M9□AV
D-A9□

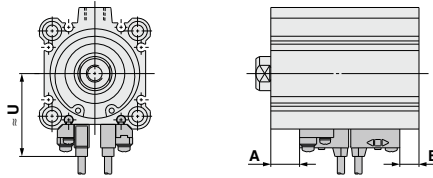
ø32 to ø100



D-A7□
D-A80
D-A7□H
D-A80H
D-F7□
D-J79
D-F7□W
D-J79W
D-F79F

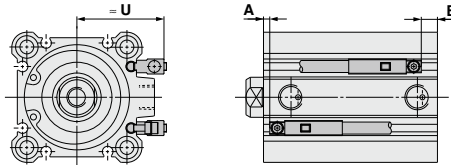
D-F7NT
D-A73C
D-A80C
D-J79C
D-A79W
D-F7□WV
D-F7□V

ø32 to ø100



D-P3DWA

ø32 to ø100



Auto Switch Proper Mounting Position

(mm)

Auto switch model	D-M9□/D-M9□V		D-A9□ D-A9□V		D-A73 D-A80		D-A72/A7□H/A80H D-A73C/A80C/F7□ D-F79F/J79/F7□V D-J79C/F7□W D-J79W/F7□WV		D-F7NT		D-A79W		D-P3DWA	
	A	B	A	B	A	B	A	B	A	B	A	B	A	B
Bore size														
32	18	13	14	9	15	10	15.5	10.5	20.5	15.5	12.5	7.5	13.5	8.5
40	21.5	16	17.5	12	18.5	13	19	13.5	24	18.5	16	10.5	17	11.5
50	19	19.5	15	15.5	16	16.5	16.5	17	21.5	22	13.5	14	14.5	15
63	21.5	22.5	17.5	18.5	18.5	19.5	19	20	24	25	16	17	17	18
80	24.5	27	20.5	23	21.5	24	22	24.5	27	29.5	19	21.5	20	22.5
100	27.5	33.5	23.5	29.5	24.5	30.5	25	31	30	36	22	28	23	29

Note) Adjust the auto switch after confirming the operating condition in the actual setting.

Auto Switch Mounting Height

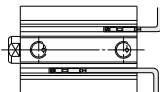
(mm)

Auto switch model	D-M9□V	D-A9□V	D-F7□/J79 D-F7□W/J79W D-F7BA D-F79F/F7NT D-A7□H/A80H	D-F7□V D-F7□WV	D-J79C	D-A7□ D-A80	D-A73C D-A80C	D-A79W	D-P3DWA
	U	U	U	U	U	U	U	U	U
Bore size									
32	30	27.5	36	36.5	39.5	34	40.5	37.5	35.5
40	32	30	38	40	42.5	37.5	43.5	40.5	38
50	37.5	35	43.5	45	48	43	49	46	43
63	42.5	40.5	48.5	50.5	53.5	48	54.5	51.5	48
80	51	49	57	59	61.5	56.5	62.5	59.5	56.5
100	59	57	65.5	67	70	64.5	71	68	65

Minimum Stroke for Auto Switch Mounting

Number of auto switches	(mm)									
	D-M9□V D-F7□V D-J79C	D-A9□V D-A7□ D-A80 D-A73C D-A80C	D-A9□	D-M9□WV D-M9□AV D-F7□WV	D-M9□ D-F7□ D-J79	D-M9□W D-M9□A	D-A7□H D-A80H	D-A79W	D-F7□W D-J79W D-F79F D-F7NT	D-P3DWA
With 1 pc.	5	5	10 (5)	10	15 (5)	15 (10)	15 (5)	15	20 (10)	15
With 2 pcs.	5	10	10	15	15 (5)	15	15 (10)	20	20 (15)	15

Note) The dimensions stated in () shows the minimum stroke for the auto switch mounting when the auto switch does not project from the end surface of the cylinder body and hinder the lead wire bending space. (Refer to the figure below.)
Order auto switches and auto switch mounting brackets separately.



Operating Range

Auto switch model	(mm)					
	Bore size					
	32	40	50	63	80	100
D-M9□(V) D-M9□W(V) D-M9□A(V)	5	5	6	6.5	7	7.5
D-A9□(V)	9	9.5	9.5	11	10.5	10.5
D-A7□(H)(C) D-A80□(H)(C)	10.5	11.5	11	13	11.5	11.5
D-A79W	14	15.5	14.5	17	15	15.5
D-F7□(V) D-J79(C) D-F7□W(V) D-F7NT D-F79F	5	5	5	6	7	8
D-P3DWA	6	6	7	7.5	7.5	7.5

* Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.

* The auto switch mounting bracket BQ2-012 is not used for ø32 or more with the D-M9□(V)/M9□W(V)/M9□A(V)/A9□(V) types. The above values indicate the operating range when mounted with the current auto switch installation groove.

REA

REB

REC

Smooth

Low Speed

MQ

RHC

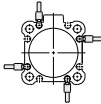
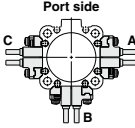
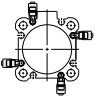
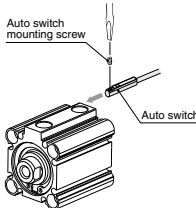
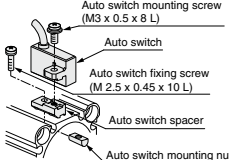
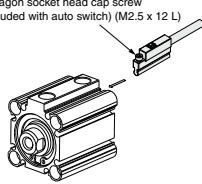
RZQ

D-□

-X□

Auto Switch Mounting Brackets/Part No.

Applicable Cylinder Series: CDQ2

Applicable auto switch	D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV D-A9□/A9□V	D-F7□/F7□V/J79/J79C/F7□W J79W/F7□WV/D-F7BA/F7BAV F79F/F7NT/D-A7□/A80A/□H A80H/A73C/A80C/A79W	D-P3DWA								
Bore size (mm)	ø32 to ø100										
Auto switch mounting bracket part no.	—	BQ5-032	—								
Auto switch mounting bracket fitting parts lineup/Weight	—	<ul style="list-style-type: none"> • Auto switch fixing screw (M2.5 x 10 L) • Auto switch mounting screw (M3 x 8 L) • Auto switch spacer • Auto switch mounting nut Weight: 3.5 g When requesting the enclosure of the auto switch mounting brackets (2 pcs.) with the cylinder for shipment, add "BQ" to the end of the cylinder model number. Standard model no. + BQ Example) CDQ2B32-30DZ- BQ	—								
Auto switch mounting surface	Surfaces with auto switch mounting slot 	A/B/C side except port side 	Surfaces with auto switch mounting slot 								
Mounting of auto switch	 <p>• When tightening the auto switch mounting screw, use a watchmakers' screwdriver with a handle 5 to 6 mm in diameter.</p> <p>Tightening torque for auto switch mounting screw (N·m)</p> <table border="1"> <thead> <tr> <th>Auto switch model</th> <th>Tightening torque</th> </tr> </thead> <tbody> <tr> <td>D-M9□(V)</td> <td rowspan="3">0.05 to 0.15</td> </tr> <tr> <td>D-M9□W(V)</td> </tr> <tr> <td>D-M9□A(V)</td> </tr> <tr> <td>D-A9□(V)</td> <td>0.10 to 0.20</td> </tr> </tbody> </table>	Auto switch model	Tightening torque	D-M9□(V)	0.05 to 0.15	D-M9□W(V)	D-M9□A(V)	D-A9□(V)	0.10 to 0.20	<ol style="list-style-type: none"> ① Insert the nut into the auto switch mounting slot on the cylinder tube, and place it in the roughly estimated setting position. ② With the lower tapered part of the auto switch spacer facing the outside of the cylinder tube, line up the M2.5 through hole with the M2.5 female thread of the auto switch mounting nut. ③ Gently screw the auto switch mounting nut fixing screw (M2.5) into the thread of the auto switch mounting nut through the mounting hole. ④ Engage the ridge on the auto switch mounting arm with the recess in the auto switch spacer. ⑤ Tighten the auto switch mounting screw (M3) to fix the auto switch. The tightening torque of the M3 screw must be 0.35 to 0.45 N·m. ⑥ Confirm where the mounting position is, and tighten the auto switch fixing screw (M2.5) to fix the auto switch mounting nut. The tightening torque of the M2.5 screw must be 0.25 to 0.35 N·m. ⑦ The detection position can be changed under the conditions in step ⑤. 	<ol style="list-style-type: none"> ① Insert the mounting bracket into the mating groove of the cylinder tube. ② Check the detecting position of the auto switch and fix the auto switch firmly with the hexagon socket head cap screw (M2.5 x 12L). ③ If the detecting position is changed, go back to step ①. <p>Note 1) Ensure that the auto switch is covered with the mating groove to protect the auto switch.</p> <p>Note 2) The tightening torque for the hexagon socket head cap screw (M2.5 x 12L) is 0.2 to 0.3 N·m.</p> <p>Hexagon socket head cap screw (Included with auto switch) (M2.5 x 12 L)</p> 
Auto switch model	Tightening torque										
D-M9□(V)	0.05 to 0.15										
D-M9□W(V)											
D-M9□A(V)											
D-A9□(V)	0.10 to 0.20										

Note) Auto switch mounting bracket and auto switch are enclosed with the cylinder for shipment.
 The auto switch mounting bracket for the D-F7BA(V) type uses the BQ5-032 with the normal specifications (iron screw).

Other than the applicable auto switches listed in "How to Order", the following auto switches are mountable.

Refer to pages 941 to 1067 for the detailed specifications.

Type	Model	Electrical entry	Features	Applicable bore size
Reed	D-A72	Grommet (Perpendicular)	—	ø32 to ø100
	D-A73		—	
	D-A80		Without indicator light	
	D-A79W		Diagnostic indication (2-color indicator)	
	D-A73C	Connector (Perpendicular)	—	
	D-A80C		Without indicator light	
	D-A72H	Grommet (In-line)	—	
	D-A73H/A76H		—	
	D-A80H		Without indicator light	
Solid state	D-F7NV/F7PV/F7BV	Grommet (Perpendicular)	—	
	D-F7NWV/F7BWV		Diagnostic indication (2-color indicator)	
	D-F7BAV	Water resistant (2-color indicator)		
	D-J79C	Connector (Perpendicular)	—	
	D-F79/F7P/J79	Grommet (In-line)	—	
	D-F79W/F7PW/J79W		Diagnostic indication (2-color indicator)	
	D-F7BA		Water resistant (2-color indicator)	
	D-F79F		With diagnostic output (2-color indicator)	
	D-F7NT		With timer	

* With pre-wired connector is also available for solid state auto switches. For details, refer to pages 1014 and 1015.

* Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H) are also available. For details, refer to page 959.

* Trimmer auto switch (D-F7K) and heat resistant solid state auto switch (D-F7NJ) are not available.

REA

REB

REC

Smooth

Low Speed

MQ

RHC

RZQ

D-□

-X□